

Professional Series

VELCRO® Brand Extra Thin Fastener

HTH 830/Velour 3894



VELCRO® Brand Extruded High Technology Hook with Loop Closure, Low profile for indoor use.

Adhesive designed for a wide number of substrates such as aluminum, stainless steel, glass, plywood, polyester, polyethylene and polypropylene. Adhesive is not suitable for Vinyl-PVC.

Low adhesive temperature resistance - High tack adhesion.

- **Width:** 20 and 50mm
- **Length:** 5, 25 meters
- **Colours:** Black, white
- **Material:** Polypropylene & Polyamide
- **Adhesive temperature ranges:** -15°C to +60°C

For Applications where medium cycling is required.

ADHESIVE SUBSTRATE COMPATIBILITY

Aluminium Adonized	✓
Glass	✓
Painted Wallboard	✓
Plywood	✓
Polyester	✓
Polyethylene	✓
Polypropylene	✓
Stainless Steel	✓
Vinyl	✗
Formica (Polished Side)	✓
Cardboard	✓
Polyacrylic	✓
Fabrics	✓

✓ Recommended ✓ Good ✗ Not Recommended

Part Numbers

- VEL-PS20020 = 20mm wide Black – 5 meters
- VEL-PS20019 = 20mm wide White – 5 meters
- VEL-PS20018 = 50mm wide Black – 5 meters
- VEL-PS20017 = 50mm wide White – 5 meters
- VEL-PS20016 = 20mm wide Black – 25 meters
- VEL-PS20015 = 20mm wide White – 25 meters
- VEL-PS20014 = 50mm wide Black – 25 meters
- VEL-PS20013 = 50mm wide White – 25 meters



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

Manufacturing

TYPICAL SYSTEM PERFORMANCE

The following information should be considered typical and is intended to be used as a reference only. This information should not be used for specification purposes. Suitable performance for the specific intended application should be evaluated by the user.

Unless Otherwise stated tests were performed under controlled nominal laboratory conditions of 23°C (72°F) and 50% Relative Humidity. General Storage conditions: 18 - 24°C (65-75°F) with Relative Humidity of 40 to 65%.

PERFORMANCE CHARACTERISTICS

	Fastener	VELCRO® Brand High Technology Hook HTH 830 / Velour 3894
	Closure Peel Strength	Avg. = 2 N/cm
	Closure Shear Strength	Avg. = 30 N/cm ²
	Tensile Disengagement	Avg. = 10 N/cm ²
	Cycle Life	Medium

* Average based on recorded values. The specifications are for reference.

ATTACHMENT TECHNIQUE

Adhesive PS30 should be applied with even pressure, ensuring good contact is made with the substrate. As with all VELCRO® Brand adhesives, the substrate must be free of grease, moisture, dust, silicones, etc. and should be cleaned with alcohol and fully dried prior to application of the adhesive.

CHARACTERISTICS

Shelf Life: Adhesive PS30 has a shelf life of 3 years from the production date. Keep cool, dry and protect from sunlight. For performance characteristics of the adhesive, refer to the PS 30 technical data sheet.

SPECIAL CHARACTERISTICS



Outdoor use

Since the product is made with polypropylene and polyamide has a tendency to degrade and have low resistance to UV rays. As a result, the **VELCRO® Brand High Technology Hook with Loop Closure** are not recommended for outdoor use and for direct, prolonged exposure to UV light.



Resistance to solvents

Polypropylene and Polyamide in this fastening system is resistant to cleaning with some solvents and to accidental exposure to the most common solvents; however, certain fluids used in transport, such as gasoline, motor oil or transmission fluids can cause degradation, particularly over long periods of time and at elevated temperatures. The product should be tested in use for a specific application.



Fire resistance

VELCRO® Brand High Technology Hook with Loop Closure do not have a flame-retardant treatment, so their use in applications that require limited flame propagation is not recommended.



Water/Moisture resistance

VELCRO® Brand High Technology Hook with Loop Closure can lose its properties if it comes in contact with water, and thus washing the material is not recommended.



Electrostatic discharge

VELCRO® Brand High Technology Hook with Loop Closure have not been tested for electrostatic discharge after opening and closing the fastener. These products must first be tested in applications where electrostatic discharge is a concern.

REGULATORY ELEMENTS

For product declarations of conformity on regulatory elements and additional information, contact productcompliance_emea@velcro.com.

PRODUCT USE

The information, statements and comments contained within this document are based on our experience and testing and are believed to be accurate. However, because there are many factors involved in specific applications that can impact end use and performance, product users should always test the product for its ability to meet the requirements of their specific use and method of application.

LIMITED WARRANTY

Velcro Companies^(*) warrants that all of its products will substantially comply with its written specifications at the time of shipment. ALL OTHER WARRANTIES, EXPRESS OR IMPLIED, INCLUDING, BUT NOT LIMITED TO, ANY WARRANTIES OF MERCHANTABILITY OR FITNESS FOR A PARTICULAR PURPOSE ARE EXPRESSLY DISCLAIMED. The product user is responsible for determining whether the product is fit and suitable for the intended application. If the product does not meet specifications as warranted, we will, at our option, repair or replace the product, or credit or refund the purchase price. The foregoing constitutes the user's sole remedy and our sole obligation hereunder.

(*) Velcro Companies includes all the partner companies involved in the development, manufacture or sale of the products.

LIMITATION OF LIABILITY

To the maximum extent permitted under applicable law, our liability for any losses or damages relating to use of the product shall not exceed the purchase price for such product, regardless of whether such losses or damages are direct, indirect, special, incidental or consequential, and regardless of the legal theory asserted, including, but not limited to, warranty, contract, negligence or strict liability.

Given the diversity of our products, we recommend that our customers verify that the product satisfies the requirements of their application. The customer is responsible for the application and use of the product.

GLOBAL OFFICES

Global Corporate Headquarters

Velcro USA Inc.
95 Sundial Avenue
Manchester, NH 03103
USA
Tel: (+1) 800 225 0180
marketing@velcro.com
Velcro.com

NAM

USA

Velcro USA Inc.
Tel: (+1) 800 225 0180
marketing@velcro.com
Velcro.com

Canada

Velcro Canada Inc.
Tel: (+1) 800 683 5276
canada@velcro.com
Velcro.com

LATAM

Mexico

Velcro de México, S.A. de C.V.
Tlalnepantla de Baz,
Edo. de México
Tel: (+52) 55 5005 3300
infovdmex@velcro.com
Velcrodemexico.com

León, Gto
Tel: (+52) 477 980 0630
infovdmex@velcro.com
Velcrodemexico.com

Brazil

Velcro Brasil Importação,
Exportação e Comércio de
Sistemas de Fixação Ltda.
Campo Bom, RS
Tel: (+55) 51 3599 1483
infovbra@velcro.com
Velcro.com.br

Sumaré, SP
Tel: (+55) 11 3197 2588
infovbra@velcro.com
Velcro.com.br

Uruguay

Velcro Industrial
del Uruguay S.A.
Tel: (+598) 2288 0008
infovurg@velcro.com
Velcro.com

EMEA

Spain

Velcro Europe S.A.
Tel: (+34) 93 758 32 98
infovesa@velcro.com
Velcro.es

Germany

Velcro GmbH
Tel: (+49) 7141 991 19-0
infovgmh@velcro.com
Velcro.de

France

Velcro Industries France S.A.S.
Tel: (+33) 1 34 38 78 88
infovif@velcro.com
Velcro.fr

Belgium

Alfatex N.V.
Tel: (+32) 9 386 12 18
infofobe@velcro.com
Velcro.be

Italy

Velcro Italia, S.R.L.
Tel: (+39) 039 62 70 01
infoveit@velcro.com
Velcro.it

UK

Velcro Ltd.
Tel: (+44) 1606 738 806
infovtd@velcro.com
Velcro.co.uk

Poland

Velcro Poland Sp. z o.o.
Tel: (+48) 71 798 57 89
infovpl@velcro.com
Velcro.pl

APAC

Australia

Velcro Australia Pty. Ltd.
Tel: (+61) 3 9703 2466
infovaus@velcro.com
Velcro.com.au

China

Velcro China Fastening
Systems Company Limited
Tel: (+86) 512 8164 5888
infovch@velcro.com
Velcro.com.cn

Hong Kong

Velcro Hong Kong Ltd.
Tel: (+852) 2570 3698
infovhk@velcro.com
Velcro.com.hk

Vietnam

Velcro Vietnam Company Limited
Tel: (+84) 274 2222 497
infovvn@velcro.com
Velcro.com

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