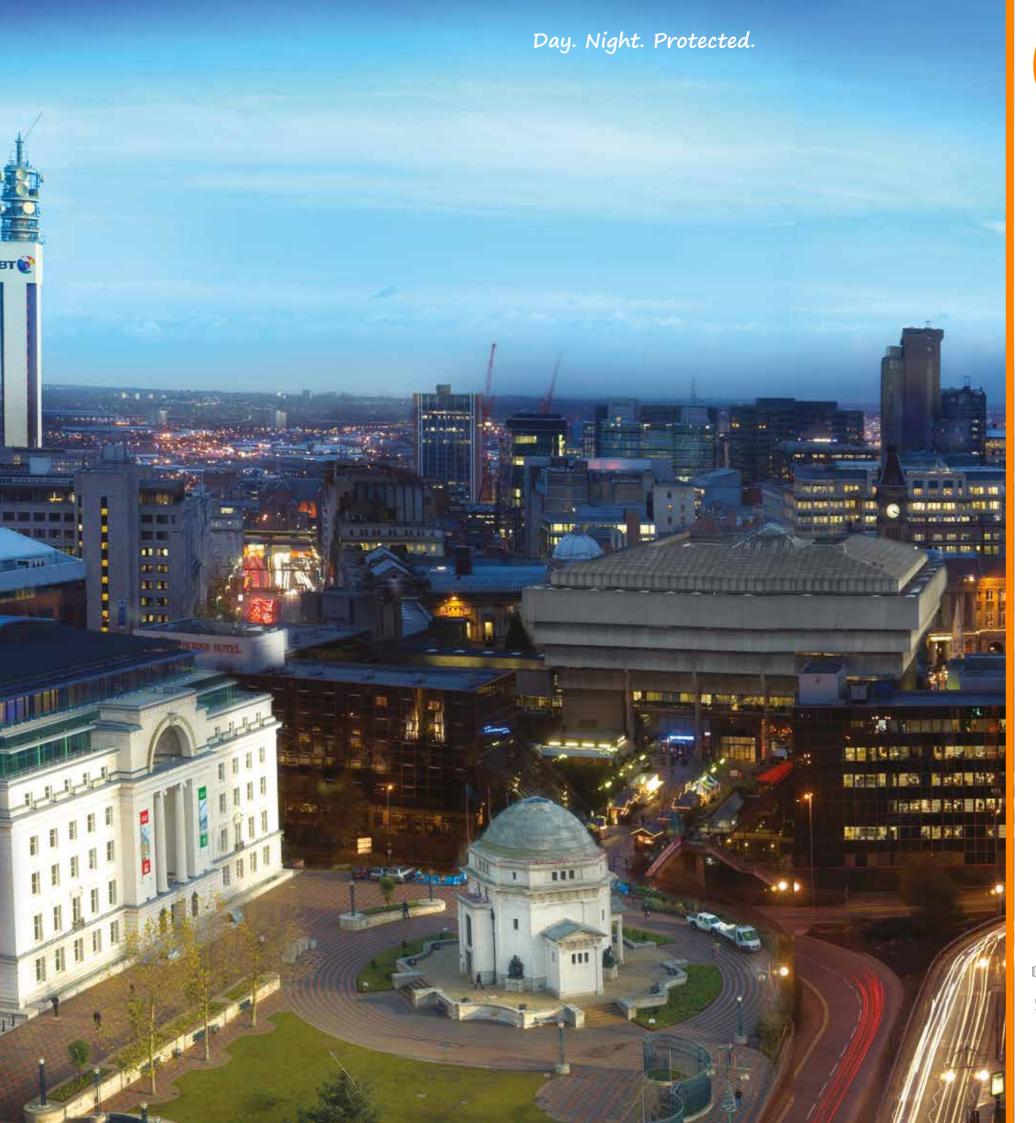


Hafren security fasteners

Edition 11In-Stock Product Guide



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Welcome to Hafren

Specialists in security and tamper-resistant screws, nuts and bolts.

As a leading global supplier of security fasteners and fixings, Hafren Fasteners are committed to servicing the requirements of the tamper-resistant fastener market. This represents customers who rightly expect the very best in terms of quality, design, technology, service and individuality.

Founded in 1995 with one mission which still remains today...

Stamping out the impact of theft globally

Why security fasteners?

Security - The need to safeguard against theft and vandalism is increasingly an essential part of many design specifications.

Safety - Deal with stringent Health & Safety laws, keep the public and workplaces safe.

Aesthetics - Security fasteners are not only secure and vandal-resistant, but aesthetically pleasing to the eye complementing their surrounding environment.

Team Orange Service

Whatever you need to know about security fasteners, there's nobody better to turn to than Hafren. Unrivalled **experience** built up over many years has given us the **knowledge**, **understanding** and **expertise** to help. Quality **patented** products with technical sales and marketing back-up are high on our list of priorities. Our extensive stock holding and competitive pricing combine to give you outstanding customer service.









SUPPLIER

QUALITY & ENVIRONMENTAL





 $\mathbf{2}$

Security Ratings Explained

All Hafren security fasteners are rated on the security fastener rating system. From 1 to 5, where 1 offers the lowest level of protection and security and 5 gives the maximum protection available.

Specifying & ordering

Here is some useful information to assist you in specifying and ordering the correct 'Hafren' security fasteners.

SECURITY +



ENTRY LEVEL SECURITY

Entry level security

Fasteners offer protection from vandalism and opportunistic crime. Drivers tools can be purchased by the general public.

ENHANCED SECURITY

Enhanced security

Fasteners are less common and less recognisable. Driver tooling is non-standard and harder for the general public to buy.

MEDIUM SECURITY

Medium security

Rarer (less well-known) products. Supply of driver tooling is controlled, less readily available to buy, enhancing the security of the assembly.

HIGH SECURITY

rare Hafren products requiring specialist tooling to

MAXIMUM SECURITY

High security

Either 1-way permanent fixings, or patented high security remove (only available from Hafren approved distributors).

Maximum security

Highest security available. Products are either 1-way permanent fixings, or require bespoke exclusive, custom made driver tools to remove.









Does it need to be removable?

(With a special matching removal tool)

If yes, look for the (2) logo

If no, look for the 1 logo

What length?

Depending on the head shape of a screw, the length measurement is taken from a different point.



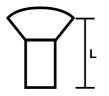
Button/Pan

(From underside of the head)



Countersunk

(From top of the head)



Raised Countersunk

(From top of Countersunk part)

Gauge

Metric

2.9 3.5 4.2

4.8

5.5

6.3

Imperial

10

12

14

Metric & Imperial

Self Tapping Screws, Woodscrews and Self Drilling Screws are stocked as Imperial sizes but are often referred to in metric equivalents.

	Lengin	
Imperial	Metric	HAFREN code
3/8"	9.5mm	С
1/2"	13mm	D
5/8"	16mm	E
3/4"	19mm	F
1"	25mm	G
1 1/4"	32mm	Н
1 1/2"	38mm	I
1 3/4"	44mm	IA
2"	50mm	J
2 1/2"	63mm	K
3"	75mm	L
4"	100mm	N
4 1/2"	113mm	ND

1"	25mm	G
1 1/4"	32mm	Н
1 1/2"	38mm	I
1 3/4"	44mm	IA
2"	50mm	J
2 1/2"	63mm	K
3"	75mm	L
4"	100mm	N
4 1/2"	113mm	ND

Scan these QR codes to watch the installation videos



Head style?

It is important to know the head style you need as well as the security drive.



Pan



Button

Countersunk

Raised Countersunk

Thread type?

Thread type will be guided by your application.









Self Tapping Screw

Self Drilling Screw

Machine Screw

Nut

Material / Finish

Hafren offer a range of materials and finishes which each offer their own benefits (corrosion resistance, hardness, aesthetics, thread lubrication, thread locking etc...)











Terms & Conditions

All sizes shown are regularly stocked items. Box quantities are subject to change without notice.

Every effort has been made to ensure the accuracy of information provided in this catalogue. Hafren Fasteners cannot warrant the information however, expressly or implied, and any liability arising from it is expressly excluded. Customers must satisfy themselves as to the suitability of products and the technical information relating to them, and it is recommended that you conduct your own tests to establish suitability. This does not affect your statutory rights.

All transactions are subject to Hafren Fasteners Terms & Conditions of Sale which are available on request.

E. & O. E. © 2022, Hafren Fasteners































































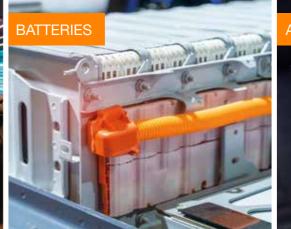






















Countersunk Self Tapper





Pan Head Self Tapper

Pan Head Machine Screw



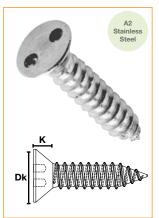
Raised Countersunk Machine Screw







BOX QTY 100



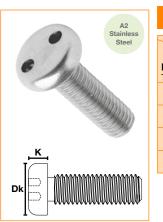
COU	COUNTERSUNK ■ A2 STAINLESS STEEL ■ AB TYPE SELF TAPPING SCREWS BOX QTY 100														
	LENGTH	Dk	к	3/8"	1/2"	5/8"	3/4"	1"	11/4"	11/2"	2"	2 ¹ / ₂ "	3"	DRIVER	
DIAME	METER	DK		9.5mm	13mm	16mm	19mm	25mm	32mm	38mm	50mm	63mm	75mm	SIZE	
No. 4	2.9mm	5.5	1.7	THCS04C	THCS04D		THCS04F	THCS04G	THCS04H	THCS04I				тнз	
No. 6	3.5mm	6.6	2.1	THCS06C	THCS06D	THCS06E	THCS06F	THCS06G	THCS06H	THCS06I	THCS06J			TH4	
No. 8	4.2mm	7.8	2.5	THCS08C	THCS08D	THCS08E	THCS08F	THCS08G	THCS08H	THCS08I	THCS08J			TH5	
No. 10	4.8mm	8.9	3.0		THCS10D	THCS10E	THCS10F	THCS10G	THCS10H	THCS10I	THCS10J	THCS10K		TH6	
No. 12	5.5mm	10.1	3.4					THCS12G	THCS12H	THCS12I	THCS12J			TH7	
No. 14	6.3mm	12.3	3.9			THCS14E	THCS14F	THCS14G	THCS14H	THCS14I	THCS14J			TH8	



	PAN HEAD ■ A2 STAINLESS STEEL ■ AB TYPE SELF TAPPING SCREWS BOX QTY 100														
		LENGTH	Dk	к	3/8"	1/2"	5/8"	3/4"	1"	11/4"	11/2"	2"	2 ¹ / ₂ "	3"	DRIVER
	DIAME	TER	DK	K	9.5mm	13mm	16mm	19mm	25mm	32mm	38mm	50mm	63mm	75mm	SIZE
	No. 4	2.9mm	5.4	1.6	THPS04C	THPS04D	THPS04E	THPS04F	THPS04G		THPS04I				тнз
	No. 6	3.5mm	6.7	2.0	THPS06C	THPS06D	THPS06E	THPS06F	THPS06G	THPS06H	THPS06I	THPS06J			TH4
	No. 8	4.2mm	8.0	2.3	THPS08C	THPS08D	THPS08E	THPS08F	THPS08G	THPS08H	THPS08I	THPS08J			TH5
ı	No. 10	4.8mm	9.2	2.7	THPS10C	THPS10D	THPS10E	THPS10F	THPS10G	THPS10H	THPS10I	THPS10J	THPS10K		TH6
	No. 12	5.5mm	10.5	3.1		THPS12D			THPS12G	THPS12H	THPS12I	THPS12J			TH7
	No. 14	6.3mm	12.2	3.5			THPS14E	THPS14F	THPS14G	THPS14H	THPS14I	THPS14J			TH8



COUNTERSUNK ■ A2 STAINLESS STEEL ■ METRIC MACHINE SCREWS BOX QTY 100															Y 100	
LENGTH DIAMETER Thread Pitch	Dk	К	6mm	8mm	10mm	12mm	16mm	20mm	25mm	30mm	35mm	40mm	45mm	50mm	60mm	DRIVER SIZE
M3 x 0.5	5.5	1.7	THCM 0306	THCM 0308	THCM 0310	THCM 0312	THCM 0316	THCM 0320	THCM 0325	THCM 0330	THCM 0335					ТН3
M4 × 0.7	7.3	2.2			THCM 0410	THCM 0412	THCM 0416	THCM 0420	THCM 0425	THCM 0430	THCM 0435	THCM 0440				TH5
M5 × 0.8	9.0	2.5				THCM 0512	THCM 0516	THCM 0520	THCM 0525	THCM 0530	THCM 0535	THCM 0540				TH6
M6 x 1.0	10.7	3.0				THCM 0612	THCM 0616	THCM 0620	THCM 0625	THCM 0630		THCM 0640				TH8



PAN HEAD ■	PAN HEAD ■ A2 STAINLESS STEEL ■ METRIC MACHINE SCREWS BOX QTY 1														ΓΥ 100	
LENGTH DIAMETER Thread Pitch	Dk	К	6mm	8mm	10mm	12mm	16mm	20mm	25mm	30mm	35mm	40mm	45mm	50mm	60mm	DRIVER SIZE
M3 x 0.5	5.5	1.7	THPM 0306	THPM 0308	THPM 0310	THPM 0312	THPM 0316	THPM 0320								тнз
M4 x 0.7	7.3	2.2	THPM 0406	THPM 0408	THPM 0410	THPM 0412	THPM 0416	THPM 0420	THPM 0425	THPM 0430		THPM 0440		THPM 0450		TH5
M5 x 0.8	9.0	2.5		THPM 0508	THPM 0510	THPM 0512	THPM 0516	THPM 0520	THPM 0525	THPM 0530		THPM 0540		THPM 0550	THPM 0560	TH6
M6 x 1.0	10.7	3.0				THPM 0612	THPM 0616	THPM 0620	THPM 0625	THPM 0630	THPM 0635	THPM 0640	THPM 0645	THPM 0650	THPM 0660	TH8



RAIS	RAISED COUNTERSUNK A2 STAINLESS STEEL METRIC MACHINE SCREWS												
DIAM Thread		Dk	К	12mm	25mm	30mm	40mm	50mm	DRIVER SIZE				
МЗ	.5 x 0.6	5.5	1.7	THRM3512	THRM3525	THRM3530	THRM3540	THRM3550	TH4				

2-HOLE TOOLING SOLD INDIVIDUALLY

- Sold Individually or in bulk packs
- Use in low-medium torque applications
- Not recommended for use with battery/pneumatic applicators

SIZE	1/4" Hex Insert Bit (25mm)	One-Piece Screwdriver
тнз	тнз-в	
TH4	TH4-B	TH4-OPS
TH5	TH5-B	TH5-OPS
TH6	TH6-B	TH6-OPS
TH7	TH7-B	TH7-OPS
TH8	TH8-B	TH8-OPS
THN08		THN08
THN14		THN14

Insert Bit Mater	ial Specification
Raw Material	Hardened
Steel S2	60 ±2 HRC

MAGNETIC SCREWDRIVER

- Sold Individually
- Magnetic 1/4" Hex Drive to fit all standard Insert Bits
- Storage space in handle













Countersunk Self Tapper

Countersunk Machine Screw





Button Head Self Tapper

Button Head Machine Screw

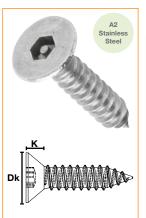


Raised Countersunk Machine Screw

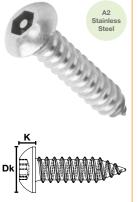








COUNT	COUNTERSUNK ■ A2 STAINLESS STEEL ■ AB TYPE SELF TAPPING SCREWS BOX QTY 100														
	LENGTH			3/8"	1/2"	5/8"	3/4"	1"	1 1/4"	1 ¹ / ₂ "	2"	2 ¹ / ₂ "	3"	DRIVER	
DIAMETER		Dk	K	9.5mm	13mm	16mm	19mm	25mm	32mm	38mm	50mm	63mm	75mm	SIZE	
No. 6	3.5mm	6.6	2.1	PHCS 06C-M	PHCS 06D-M	PHCS 06E-M	PHCS 06F-M	PHCS 06G-M		PHCS 06I-M				HM2	
No. 8	4.2mm	7.9	2.5		PHC S08D-M	PHCS 08E-M	PHCS 08F-M	PHCS 08G-M	PHCS 08H-M	PHCS 08I-M	PHCS 08J-M			HM2.5	
No. 10	4.8mm	9.3	3.0		PHCS 10D-M	PHCS 10E-M	PHCS 10F-M	PHCS 10G-M	PHCS 10H-M	PHCS 10I-M	PHCS 10J-M	PHCS 10K-M		нмз	
No. 12	5.5mm	10.4	3.4				PHCS 12F-M	PHCS 12G-M	PHCS 12H-M	PHCS 12I-M	PHCS 12J-M			НМ4	
No. 14	6.3mm	12.4	3.8				PHCS 14F-M	PHCS 14G-M	PHCS 14H-M	PHCS 14I-M	PHCS 14J-M			HM4	



E	BUTTON HEAD A2 STAINLESS STEEL AB TYPE SELF TAPPING SCREWS BOX QTY 100														
		LENGTH	Dk	к	3/8"	1/2"	5/8"	3/4"	1"	1 1/4"	1 1/2"	2"	21/2"	3"	DRIVER
D	AMETER		DK	K	9.5mm	13mm	16mm	19mm	25mm	32mm	38mm	50mm	63mm	75mm	SIZE
	No. 6	3.5mm	6.7	2.5	PHBS 06C-M	PHBS 06D-M	PHBS 06E-M	PHBS 06F-M	PHBS 06G-M		PHBS 06I-M				HM2
	No. 8	4.2mm	7.4	2.1	PHBS 08C-M	PHBS 08D-M	PHBS 08E-M	PHBS 08F-M	PHBS 08G-M	PHBS 08H-M	PHBS 08I-M	PHBS 08J-M			HM2.5
ı	No. 10	4.8mm	9.3	2.6		PHBS 10D-M	PHBS 10E-M	PHBS 10F-M	PHBS 10G-M	PHBS 10H-M	PHBS 10I-M	PHBS 10J-M	PHBS 10K-M		нмз
ı	No. 12	5.5mm	10.3	3.2				PHBS 12F-M	PHBS 12G-M	PHBS 12H-M	PHBS 12I-M	PHBS 12J-M			HM4
ı	No. 14	6.3mm	11.0	3.4				PHBS 14F-M	PHBS 14G-M	PHBS 14H-M	PHBS 14I-M	PHBS 14J-M			HM4



COUNTERSU	NK =	A2 ST	AINLE	SS ST	EEL	■ ME	TRIC	MACH	IINE S	CREV	vs			I	вох с	TY 100
LENGTH DIAMETER Thread Pitch	Dk	K	6 mm	8 mm	10 mm	12 mm	16 mm	20 mm	25 mm	30 mm	35 mm	40 mm	45 mm	50 mm	60 mm	DRIVER SIZE
M3 x 0.5	5.7	1.7	PHCM 0306-M		PHCM 0310-M	PHCM 0312-M	PHCM 0316-M	PHCM 0320-M								HM2
M4 x 0.7	7.7	2.3		PHCM 0408-M	PHCM 0410-M	PHCM 0412-M	PHCM 0416-M	PHCM 0420-M	PHCM 0425-M	PHCM 0430-M		PHCM 0440-M				HM2.5
M5 x 0.8	9.8	2.8		PHCM 0508-M	PHCM 0510-M	PHCM 0512-M	PHCM 0516-M	PHCM 0520-M	PHCM 0525-M	PHCM 0530-M		PHCM 0540-M		PHCM 0550-M	PHCM 0560-M	нмз
M6 x 1.0	11.8	3.3		PHCM 0608-M	PHCM 0610-M	PHCM 0612-M	PHCM 0616-M	PHCM 0620-M	PHCM 0625-M	PHCM 0630-M		PHCM 0640-M		PHCM 0650-M	PHCM 0660-M	HM4
M8 x 1.25	15.8	5.0				PHCM 0812-M	PHCM 0816-M	PHCM 0820-M	PHCM 0825-M	PHCM 0830-M	PHCM 0835-M	PHCM 0840-M	PHCM 0845-M	PHCM 0850-M	PHCM 0860-M	HM5
M10 x 1.5	19.7	6.7						PHCM 1020-M	PHCM 1025-M	PHCM 1030-M		PHCM 1040-M		PHCM 1050-M	PHCM 1060-M	НМ6
M12 x 1.75	23.2	7.4						PHCM 1220-M	PHCM 1225-M	PHCM 1230-M		PHCM 1240-M		PHCM 1250-M	PHCM 1260-M	НМ8



BUTTON HEA	D • /	A2 STA	INLE	SS S	TEEL	•	METF	RIC M	ACH	NE S	CRE	WS					вох с	TY 100
LENGTH DIAMETER Thread Pitch	Dk	к	6 mm	8 mm	10 mm	12 mm	16 mm	20 mm	25 mm	30 mm	35 mm	40 mm	50 mm	60 mm	80 mm	100 mm	120 mm	DRIVER SIZE
M3 x 0.5	5.5	1.5	PHBM 0306-M	PHBM 0308-M	РНВМ 0310-М	PHBM 0312-M	PHBM 0316-M	PHBM 0320-M										HM2
M4 x 0.7	7.4	2.2	PHBM 0406-M	PHBM 0408-M		PHBM 0412-M			PHBM 0425-M	PHBM 0430-M		РНВМ 0440-М						HM2.5
M5 x 0.8	9.3	2.7		PHBM 0508-M			PHBM 0516-M					PHBM 0540-M	РНВМ 0550-М					нмз
M6 x 1.0	10.3	3.2				PHBM 0612-M	PHBM 0616-M		PHBM 0625-M				РНВМ 0650-М					HM4
M8 x 1.25	13.7	4.4				PHBM 0812-M	PHBM 0816-M		PHBM 0825-M	PHBM 0830-M		РНВМ 0840-М	РНВМ 0850-М					НМ5
M10 x 1.5	17.1	5.6					PHBM 1016-M		PHBM 1025-M	PHBM 1030-M		PHBM 1040-M	PHBM 1050-M			PHBM 10100-M		НМ6
M12 x 1.75	20.4	6.5						PHBM 1220-M	PHBM 1225-M	PHBM 1230-M	PHBM 1235-M	PHBM 1240-M	PHBM 1250-M		PHBM 1280-M	PHBM 12100-M	PHBM 12120-M	НМ8



RAISED COUN	TERS	JNK i	A2 STA	INLESS S	TEEL •	METRIC	MACHIN	E SCREV	VS	BO
LENGTH DIAMETER Thread Pitch	Dk	K	12mm	20mm	25mm	30mm	40mm	50mm	60mm	DRIVER SIZE
M3.5 x 0.6	5.5	1.7	PHRM3512	PHRM3520	PHRM3525	PHRM3530	PHRM3540	PHRM3550	PHRM3560	H30

PIN HEX TOOLING SOLD INDIVIDUALLY

Sold Individually or in bulk packs

SIZE	1/4" Hex Insert Bit (25mm)	1/4" Hex Insert Bit (50mm)	'L' Key Wrench	One-Piece Screwdriver
2mm	НМ2-В	HM2-B50	НМ2-К	HM2-OPS
2.5mm	HM2.5-B	HM2.5-B50	HM2.5-K	HM2.5-OPS
3mm	НМЗ-В	HM3-B50	нмз-к	HM3-OPS
4mm	HM4-B	HM4-B50	НМ4-К	HM4-OPS
5mm	НМ5-В	HM5-B50	НМ5-К	HM5-OPS
6mm	НМ6-В	HM6-B50	НМ6-К	HM6-OPS
8mm	НМ8-В		нм8-к	HM8-OPS
3/32"	H020-B	H020-B50	H020-K	
1/8"	Н030-В	H030-B50	Н030-К	H030-OPS
5/32"	Н040-В	H040-B50	H040-K	H040-OPS
7/32"	HI732-B		HI732-K	

Insert Bit Mater	ial Specification
Raw Material	Hardened
Steel S2	60 ±2 HRC

Key Wrench Mate	erial Specification
Raw Material	Hardened
CR-V 6150	50-55 HRC

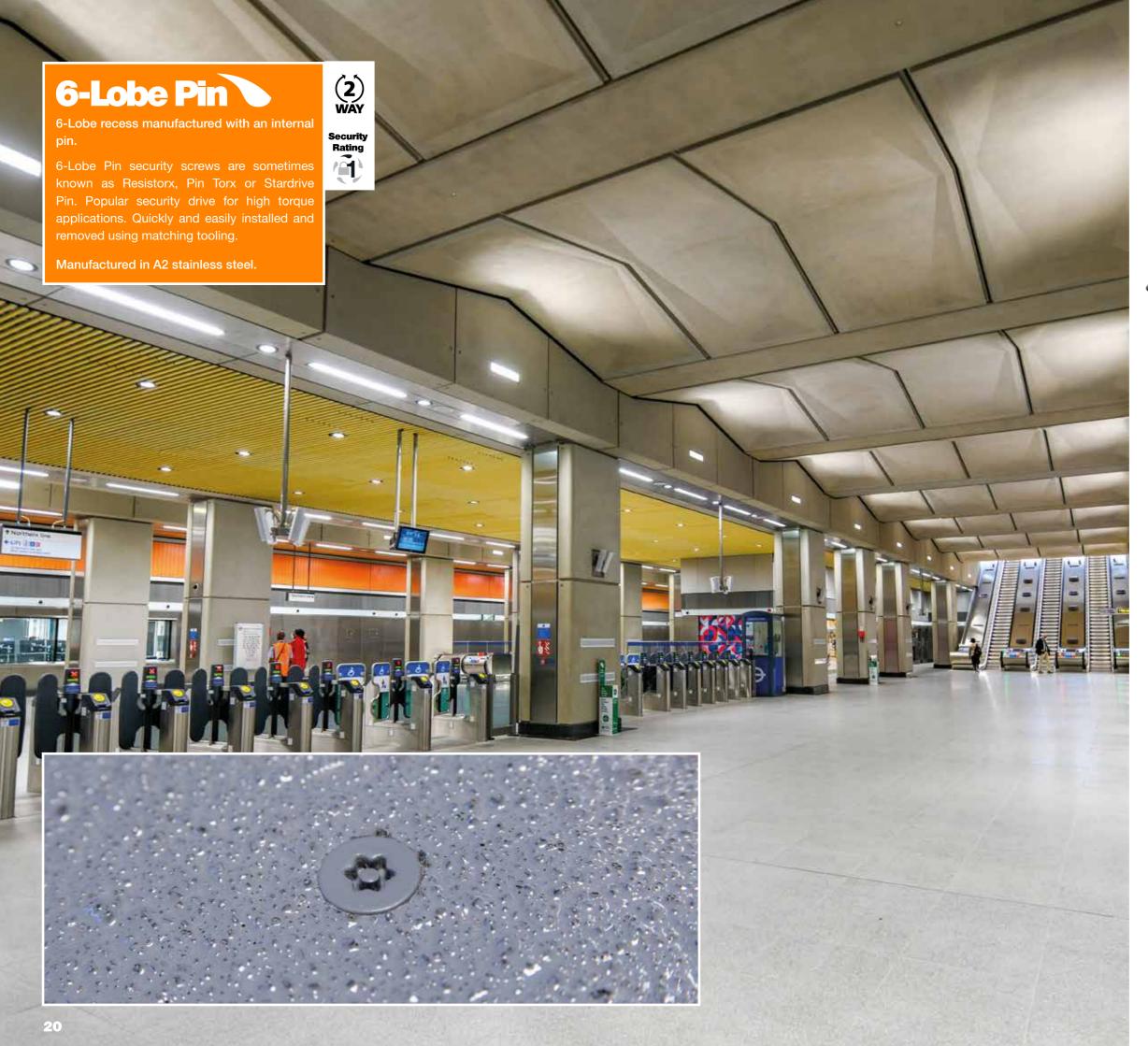
MAGNETIC SCREWDRIVER

- Sold Individually
- Magnetic 1/4" Hex Drive to fit all standard Insert Bits
- Storage space in handle

Ergonomic Design







6-Lobe Pin





Countersunk Self Tapper

Countersunk Machine Screw





Button Head Self Tapper

Button Head Machine Screw

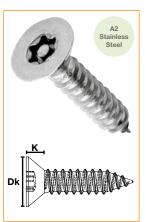


Raised Countersunk Machine Screw





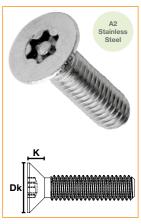




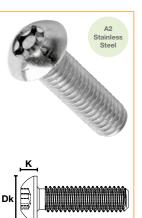
COUNT	UNTERSUNK A2 STAINLESS STEEL AB TYPE SELF TAPPING SCREWS															OX Q	TY 100
	LENGTH			3/8"	1/2"	5/8"	3/4"	1"	1 ¹ / ₄ "	11/2"	1 ³ / ₄ "	2"	21/2"	3"	4"	41/2"	DRIVER
DIAMET	ER	Dk	K	9.5 mm	13 mm	16 mm	19 mm	25 mm	32 mm	38 mm	44 mm	50 mm	63 mm	75 mm	100 mm	113 mm	SIZE
No. 4	2.9mm	4.9	1.5		RTCS 04D	RTCS 04E	RTCS 04F	RTCS 04G									T10
No. 6	3.5mm	6.6	2.1		RTCS 06D	RTCS 06E	RTCS 06F	RTCS 06G	RTCS 06H	RTCS 06I		RTCS 06J					T15
No. 8	4.2mm	7.9	2.5	RTCS 08C	RTCS 08D	RTCS 08E	RTCS 08F	RTCS 08G	RTCS 08H	RTCS 08I	RTCS 08IA	RTCS 08J	RTCS 08K				T20
No. 10	4.8mm	9.3	3.0		RTCS 10D	RTCS 10E	RTCS 10F	RTCS 10G	RTCS 10H	RTCS 10I		RTCS 10J	RTCS 10K	RTCS 10L	RTCS 10N		T25
No. 12	5.5mm	10.6	3.4				RTCS 12F	RTCS 12G	RTCS 12H	RTCS 12I		RTCS 12J	RTCS 12K	RTCS 12L	RTCS 12N	RTCS 12ND	T27
No. 14	6.3mm	12.4	3.8				RTCS 14F	RTCS 14G	RTCS 14H	RTCS 14I		RTCS 14J					T30

Stainless Steel	
<u>, K</u> I ∕∏	
Dk	

BUTTO	N HEAD	■ A2 S	STAINL	ESS ST	EEL •	AB TY	PE SEL	F TAPP	ING SCI	REWS			BOX QT	Y 100
	LENGTH	Dk	К	3/8"	1/2"	5/8"	3/4"	1"	11/4"	11/2"	2"	2 ¹ / ₂ "	3"	DRIVER
DIAMETI	ER	DK	K	9.5mm	13mm	16mm	19mm	25mm	32mm	38mm	50mm	63mm	75mm	SIZE
No. 4	2.9mm	5.5	1.5		RTB\$04D		RTBS04F							T10
No. 6	3.5mm	6.7	2.6	RTBS06C	RTBS06D	RTBS06E	RTBS06F	RTBS06G		RTBS06I	RTBS06J			T10
No. 8	4.2mm	7.4	2.2	RTBS08C	RTBS08D	RTBS08E	RTBS08F	RTBS08G	RTBS08H	RTBS08I	RTBS08J			T15
No. 10	4.8mm	9.3	2.6	RTBS10C	RTBS10D	RTBS10E	RTBS10F	RTBS10G	RTBS10H	RTBS10I	RTBS10J			T25
No. 12	5.5mm	10.2	3.1				RTBS12F	RTBS12G	RTBS12H	RTBS12I	RTBS12J	RTBS12K	RTBS12L	T27
No. 14	6.3mm	11.0	3.4				RTBS14F	RTBS14G	RTBS14H	RTBS14I	RTBS14J			T30



COUNTERSUN	K • A	A2 STA	INLE	SS S	TEEL	•	MET	RIC N	MACI	IINE	SCR	EWS					ВО	X QT	Y 100
LENGTH DIAMETER Thread Pitch	Dk	к	6 mm	8 mm	10 mm	12 mm	16 mm	20 mm	25 mm	30 mm	35 mm	40 mm	45 mm	50 mm	55 mm	60 mm	70 mm	80 mm	DRIVER SIZE
M3 x 0.5	5.6	2.0	RTCM 0306	RTCM 0308		RTCM 0312		RTCM 0320											T10
M4 x 0.7	7.8	2.3	RTCM 0406	RTCM 0408	RTCM 0410			RTCM 0420				RTCM 0440		RTCM 0450			RTCM 0470		T20
M5 x 0.8	9.8	2.8		RTCM 0508	RTCM 0510			RTCM 0520				RTCM 0540		RTCM 0550		RTCM 0560		RTCM 0580	T25
M6 x 1.0	11.6	3.3		RTCM 0608				RTCM 0620				RTCM 0640		RTCM 0650		RTCM 0660		RTCM 0680	T30
M8 x 1.25	15.8	5.0					RTCM 0816	RTCM 0820	RTCM 0825			RTCM 0840		RTCM 0850		RTCM 0860		RTCM 0880	T40
M10 x 1.5	19.7	5.1							RTCM 1025		RTCM 1035	RTCM 1040		RTCM 1050		RTCM 1060		RTCM 1080	T45



BUTTON H	IEAD	■ A	2 ST	AINL	ESS	STE	EL	■ N	IETR	IC N	IAC	HINE	SCF	REW	S					ВО	X Q	TY 100
LENGTH DIAMETER Thread Pitch	Dk	К	6 mm	8 mm	10 mm	12 mm	16 mm	20 mm	25 mm	30 mm	35 mm	40 mm	45 mm	50 mm	55 mm	60 mm	65 mm	70 mm	75 mm	80 mm	100 mm	DRIVER SIZE
M3 x 0.5	5.5	2.0	RTBM 0306	RTBM 0308																		T10
M4 x 0.7	7.4	2.3	RTBM 0406									RTBM 0440		RTBM 0450		RTBM 0460						T20
M5 x 0.8	9.3	2.8										RTBM 0540				RTBM 0560						T25
M6 x 1.0	10.4	3.3		RTBM 0608				RTBM 0620				RTBM 0640		RTBM 0650		RTBM 0660				RTBM 0680		T30
M8 x 1.25	13.7	5.0			RTBM 0810	RTBM 0812				RTBM 0830		RTBM 0840		RTBM 0850	RTBM 0855	RTBM 0860			RTBM 0875	RTBM 0880		T40
M10 x 1.5	17.0	5.1					RTBM 1016	RTBM 1020	RTBM 1025					RTBM 1050		RTBM 1060	RTBM 1065	RTBM 1070		RTBM 1080	RTBM 10100	T45



RAISED COUNTER	RSUN	K •	A2 STAIN	LESS STE	EL • N	IETRIC M	ACHINE S	CREWS		BOX Q	TY 100
LENGTH DIAMETER Thread Pitch	Dk	К	12mm	20mm	25mm	30mm	35mm	40mm	50mm	75mm	DRIVEF SIZE
M3.5 × 0.6	6.4	1.8	RTRM 3512	RTRM 3520	RTRM 3525	RTRM 3530	RTRM 3535	RTRM 3540	RTRM 3550	RTRM 3575	T10

6-LOBE PIN TOOLING SOLD INDIVIDUALLY

Sold Individually or in bulk packs

SIZE	1/4" Hex Insert Bit (25mm)	1/4" Hex Insert Bit (50mm)	'L' Key Wrench	One-Piece Screwdriver
Т8	T08-B		T08-K	
T10	T10-B	T10-B50	T10-K	T10-OPS
T15	T15-B	T15-B50	T15-K	T15-OPS
T20	T20-B	T20-B50	T20-K	T20-OPS
T25	T25-B	T25-B50	T25-K	T25-OPS
T27	T27-B	T27-B50	T27-K	T27-OPS
T30	Т30-В	T30-B50	Т30-К	T30-OPS
T40	T40-B	T40-B50	Т30-К	T40-OPS
T45	T45-B		T45-K	T45-OPS
T50	T50-B		T50-K	T50-OPS
T55	T55-B		T55-K	

Insert Bit Material Specification						
Raw Material	Hardened					
Steel S2	60 ±2 HRC					

Key Wrench Material Specification					
Raw Material	Hardened				
CR-V 6150	50-55 HRC				

MAGNETIC SCREWDRIVER

- Sold Individually
- Magnetic 1/4" Hex Drive to fit all standard Insert Bits
- Storage space in handle

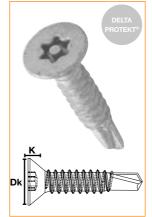






6-LOBE PIN SELF DRILLERS (3)





COUNT	COUNTERSUNK ■ CASE HARDENED CARBON STEEL BOX QTY 100											
LENGTH						1/2"	3/4"	1"	1 ¹/₂"	2"	DRIVER	
DIAMETER	Dk	K	13mm	19mm	25mm	38mm	50mm	SIZE				
No. 8	4.2mm	7.9	3.0	RTCD08D-DP	RTCD08F-DP	RTCD08G-DP	RTCD08I-DP		T20			
No. 10	4.8mm	9.3	3.2		RTCD10F-DP	RTCD10G-DP	RTCD10I-DP	RTCD10J-DP	T25			
No. 12	5.5mm	10.6	3.7			RTCD12G-DP	RTCD12I-DP	RTCD12J-DP	T27			

6-Lobe Pin tooling, ${\red}$ see page 23



PAN HEAD ■ CASE HARDENED CARBON STEEL BOX C											
LENGTH		Die	К	1/2"	3/4"	1"	1 ¹/₂"	2"	DRIVER		
DIAMETER	Dk	^	13mm	19mm	nm 25mm 38n	38mm 50mm		SIZE			
No. 8	4.2mm	7.9	2.9	RTPD08D-DP	RTPD08F-DP	RTPD08G-DP	RTPD08I-DP		T20		
No. 10	4.8mm	9.3	3.4		RTPD10F-DP	RTPD10G-DP	RTPD10I-DP	RTPD10J-DP	T25		
No. 12	5.5mm	10.6	3.9			RTPD12G-DP	RTPD12I-DP	RTPD12J-DP	T27		

6-Lobe Pin tooling, *I* see page 23

SELF DRILLING SCREWS TECHNICAL INFO (mm)

	DIAMETER	No. 8	No. 10	No. 12
HEAD STYLE		4.2mm	4.8mm	5.5mm
POINT SIZE	Diameter	3.4	3.9	4.6
POINT SIZE (V	Length	5.0	6.8	8.5
MATERIAL THICKN Mild Steel up to (mm)	1+2	2+2	2+3	

All sizes shown are without min and max tolerances and are guide sizes.

MATERIAL AND COATING SPECIFICATION

Material Specification							
Raw Material	Core Hardness	Case Hardness					
Steel C1022	320-420 HV	560-670 HV					

Our Delta Protekt® coating consists of base layers of Delta Protekt® KL100 with a top coat of Delta Protekt® VH302.

KL100 is an inorganic microlayer using zinc and aluminium flakes as well as special organic compounds providing a metalically bright silver coating with a high corrosion protection.

The VH302 topcoat is a water based seal of inorganic, silicate and titanium. It provides a barrier protection against chemicals like acids, cleaners, petrol etc and delays the onset of rust. It also includes an integral lubricant to help with reducing application friction when installing.

Neither layers contain heavy metals such as cadmium, chromium or lead etc. and complies with the requirements of the ELV and RoHS directives.

Salt Spray (hrs)							
Composition	White Rust	Red Rust					
KL100 8-12μ / VH302 1-3μ	240	840					









BOX QTY 100

Barrel Nut

Ensures maximum security when clamping two materials together.

(2) WAY

Security Rating

These Barrel Nuts (also known as Interscrews) are internally threaded parts that are ideal for clamping two pieces of material together when used with machine screws. Ideal for: playground equipment, ironmongery and signage to name but a few.

Manufactured in A2 stainless steel.



COUNTERSUNK HEAD A2 STAINLESS STEEL

LENGTH DIAMETER Thread Pitch	12mm	16mm	20mm	25mm	DRIVER SIZE
M4 × 0.7	RTCBN0412				T20
M5 x 0.8		RTCBN0516			T25
M6 x 1.0		RTCBN0616	RTCBN0620		T30
M8 x 1.25			RTCBN0820		T40
M10 x 1.5				RTCBN1025	T45



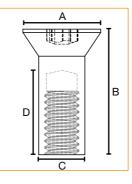


BUTTON HEAD ■ A2 STAINLESS STEEL

BOX QTY 100

LENGTH DIAMETER Thread Pitch	10mm	12mm	16mm	20mm	25mm	30mm	DRIVER SIZE
M4 × 0.7	RTBBN0410						T20
M5 x 0.8	RTBBN0510						T25
M6 x 1.0		RTBBN0612			RTBBN0625		T30
M8 x 1.25			RTBBN0816			RTBBN0830	T40
M10 x 1.5				RTBBN1020			T45
M12 x 1.75					RTBBN1225		T55





COUNTERSUNK NUTS TECHNICAL INFO (mm)

SIZE	M4	M5	М6	М6	M8	M10
DIMENSION	12mm	16mm	16mm	20mm	20mm	25mm
Α	7.8	9.8	11.8	11.8	15.8	19.7
В	12	16	16	20	20	25
С	5.25	6.27	7.9	7.9	9.9	12.45
n	6	6	7	10	10	14

		I-4		X	
FORMULA FOR CLAMPING	DISTANCES				
Minimum Clamping Distance	B - E + L = X		/MAMAAAAA		
Maximum Screw Length	X - (B-E) -1 = L				

IDEAL FOR ...

- Playground Equipment
- Ironmongery
- Door & Furniture Fixings
- Cabinet Makers
- Signage
- Glass Fixings

-	<u>A</u>	⊣]В
E		С
	D	

BUTTON HEAD NUTS TECHNICAL INFO (mm) DIMENSION 14.6 18.5 21 2.7 3.3 4.4 5.8 6.6 16 30 20 25 10 25 16 5.2 6.2 7.9 7.9 9.9 9.9 12.5 20 12 20

				Χ	
OR CLAMPING [DISTANCES				
mping Distance	C - E + L = X				1
rew Length	X - (C-E) -1 = L				
		_	_		

6-Lobe Pin tooling, see page 23





ORMULA FOR CLAMPING I	DISTANCES

linimum Clamping Distance	C - E + L = X
laximum Screw Length	X - (C-E) -1 = L



5-Lobe Pin





Countersunk Self Tapper

Countersunk Machine Screw





Button Head Self Tapper

Button Head Machine Screw







COUNT	COUNTERSUNK • A4 - 70 STAINLESS STEEL • AB TYPE SELF TAPPING SCREWS BOX QTY 100														
	LENGTH	Dk	К	1/2"	3/4"	1"	1 ¹ / ₄ "	1 ¹ / ₂ "	2"	2 ¹ / ₂ "	3"	DRIVER			
DIAMETI	ER	DK	Α.	13mm	19mm	25mm	32mm	38mm	50mm	63mm	75mm	SIZE			
No. 6	3.5mm	6.6	2.1	FLPCS 06D-A4	FLPCS 06F-A4	FLPCS 06G-A4						F15-B			
No. 8	4.2mm	7.9	2.5		FLPCS 08F-A4	FLPCS 08G-A4	FLPCS 08H-A4	FLPCS 08I-A4	FLPCS 08J-A4			F20-B			
No. 10	4.8mm	9.3	3.0		FLPCS 10F-A4	FLPCS 10G-A4	FLPCS 10H-A4	FLPCS 10I-A4	FLPCS 10J-A4			F25-B			
No. 12	5.5mm	10.6	3.4			FLPCS 12G-A4		FLPCS 12I-A4	FLPCS 12J-A4	FLPCS 12K-A4	FLPCS 12L-A4	F27-B			



BUTTO	BUTTON HEAD A4 - 70 STAINLESS STEEL AB TYPE SELF TAPPING SCREWS BOX QTY 100													
	LENGTH	Dir	V	1/2"	3/4"	1"	11/4"	1 ¹ / ₂ "	2"	2 ¹ / ₂ "	3"	DRIVER		
DIAMETE	ĒR	Dk	K	13mm	19mm	25mm	25mm	38mm	50mm	63mm	75mm	SIZE		
No. 6	3.5mm	5.7	2.5	FLPBS 06D-A4	FLPBS 06F-A4	FLPBS 06G-A4						F10-B		
No. 8	4.2mm	7.4	2.1		FLPBS 08F-A4	FLPBS 08G-A4	FLPBS 08H-A4	FLPBS 08I-A4	FLPBS 08J-A4			F15-B		
No. 10	4.8mm	9.3	2.6		FLPBS 10F-A4	FLPBS 10G-A4	FLPBS 10H-A4	FLPBS 10I-A4	FLPBS 10J-A4			F25-B		
No. 12	5.5mm	10.5	3.3			FLPBS 12G-A4		FLPBS 12I-A4	FLPBS 12J-A4	FLPBS 12K-A4	FLPBS 12L-A4	F27-B		



LENGTH													
DIAMETER hread Pitch	Dk	K	6mm	8mm	10mm	12mm	16mm	20mm	25mm	30mm	40mm	DRIVER SIZE	
M3 x 0.5	5.7	1.7	FLPCM 0306-A4		FLPCM 0310-A4							F10-B	
M4 x 0.7	7.8	2.3		FLPCM 0408-A4	FLPCM 0410-A4	FLPCM 0412-A4	FLPCM 0416-A4	FLPCM 0420-A4	FLPCM 0425-A4			F20-B	
M5 × 0.8	9.8	2.8		FLPCM 0508-A4	FLPCM 0510-A4	FLPCM 0512-A4	FLPCM 0516-A4	FLPCM 0520-A4	FLPCM 0525-A4	FLPCM 0530-A4	FLPCM 0540-A4	F25-B	
M6 x 1.0	11.8	3.3				FLPCM 0612-A4	FLPCM 0616-A4	FLPCM 0620-A4	FLPCM 0625-A4	FLPCM 0630-A4	FLPCM 0640-A4	F30-B	
M8 x 1.25	15.8	4.4						FLPCM 0820-A4	FLPCM 0825-A4	FLPCM 0830-A4	FLPCM 0840-A4	F40-B	



BUTTON HEAD A4 - 70 STAINLESS STEEL METRIC MACHINE SCREWS												BOX	BOX QTY 10				
LENGTH DIAMETER Thread Pitch	Dk	К	6 mm	8 mm	10 mm	12 mm	16 mm	20 mm	25 mm	30 mm	35 mm	40 mm	50 mm	55 mm	80 mm	100 mm	DRIVER SIZE
M3 x 0.5	5.6	1.5	FLPBM 0306-A4			FLPBM 0310-A4											F10-B
M4 x 0.7	7.4	2.8		FLPBM 0408-A4	FLPBM 0410-A4	FLPBM 0412-A4	FLPBM 0416-A4	FLPBM 0420-A4	FLPBM 0425-A4								F20-B
M5 x 0.8	9.3	2.6			FLPBM 0510-A4	FLPBM 0512-A4	FLPBM 0516-A4	FLPBM 0520-A4	FLPBM 0525-A4	FLPBM 0530-A4		FLPBM 0540-A4	FLPBM 0550-A4				F25-B
M6 x 1.0	10.3	3.2			FLPBM 0610-A4	FLPBM 0612-A4	FLPBM 0616-A4	FLPBM 0620-A4	FLPBM 0625-A4	FLPBM 0630-A4		FLPBM 0640-A4	FLPBM 0650-A4				F30-B
M8 x 1.25	13.8	4.3						FLPBM 0820-A4	FLPBM 0825-A4	FLPBM 0830-A4	FLPBM 0835-A4	FLPBM 0840-A4	FLPBM 0850-A4	FLPBM 0855-A4	FLPBM 0880-A4	FLPBM 08100-A4	F40-B

5-LOBE PIN TOOLING

Sold Individually or in bulk packs



Insert Bit Mate	rial Specification
Raw Material	Hardened
Steel S2	60 ±2 HRC

Unique security drive



Unique 5-Lobe Pin for extra



SOLD INDIVIDUALLY



MAGNETIC SCREWDRIVER

- Sold Individually
- Magnetic 1/4" Hex Drive to fit all standard Insert Bits
- Storage space in handle



Part Code: SMH

A4 - 70 STAINLESS STEEL OVERVIEW

The designation A4-70 derives from "A" meaning the material is a cold worked austenitic stainless, The "70" denotes the minimum tensile strength to be met by the finished part.

Therefore, A4-70 is an austenitic, acid proof stainless grade (usually 316 material - 316 or 316L) which has been cold worked to provide a mimimum tensile strength of 700N/mm² (MPa).

Grade 316 is the standard molybdenum-bearing grade. The molybdenum gives 316 better overall corrosion resistant properties and has resistance to pitting and crevice corrosion in a range of atmospheric environments and chloride and other corrosive media.

With it's excellent corrosion resistance, A4 Stainless is perfect for both internal and external applications, especially marine environments, the food industry and medical/health equipment.





Clutch Head





Countersunk Self Tapper





Round Head Machine Screw

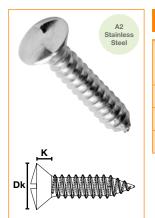


Countersunk Woodscrew



CLUTCH HEAD \oplus





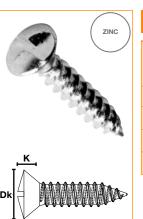
COUNT	TERSUNK	■ A	2 STA	INLESS ST	EEL AB	TYPE SELF	TAPPING S	CREWS	ı	BOX QTY 100
	LENGTH		.,	1/2"	3/4"	1"	11/4"	1 ¹ / ₂ "	2"	REMOVAL
DIAMETE	≣R	Dk	K	13mm	19mm	25mm	32mm	38mm	50mm	TOOL
No. 6	3.5mm	6.8	3.2		CHCS06F	CHCS06G				RT41
No. 8	4.2mm	8.1	3.8	CHCS08D	CHCS08F	CHCS08G	СНСЅ08Н	CHCS08I	CHCS08J	RT51
No. 10	4.8mm	9.4	4.4			CHCS10G	СНСЅ10Н	CHCS10I	CHCS10J	RT51

A2 Stainless Steel		
		C
290		
30	Ī	
	İ	
K	ľ	
Dk WWW.		

ROUNE	ROUND HEAD ■ A2 STAINLESS STEEL ■ AB TYPE SELF TAPPING SCREWS												
	LENGTH	Di:	1/	1/2"	3/4"	1"	1 ¹ / ₄ "	11/2"	2"	REMOVAL			
DIAMETE	R	Dk	K	13mm	19mm	25mm	32mm	38mm	50mm	TOOL			
No. 6	3.5mm	6.3	2.6	CHRS06D	CHRS06F	CHRS06G				RT41			
No. 8	4.2mm	7.6	3.1	CHRS08D	CHRS08F	CHRS08G	CHRS08H	CHRS08I	CHRS08J	RT51			
No. 10	4.8mm	8.8	3.5	CHRS10D	CHRS10F	CHRS10G	CHRS10H	CHRS10I	CHRS10J	RT51			
No. 14	6.3mm	11.7	4.5	CHRS14D	CHRS14F	CHRS14G		CHRS14I	CHRS14J	RT61			



ROUND HEAD A2 STAINLESS STEEL METRIC MACHINE SCREWS									BOX QTY 100						
	LENGTH DIAMETER Thread Pitch	Dk	K	8 mm	10 mm	12 mm	16 mm	20 mm	25 mm	30 mm	35 mm	40 mm	45 mm	50 mm	60 mm
	M3 x 0.5	6.0	2.4											CHRM 0350	
	M4 x 0.7	7.4	2.8	CHRM 0408	CHRM 0410	CHRM 0412	CHRM 0416		CHRM 0425	CHRM 0430	CHRM 0435	CHRM 0440	CHRM 0445		
	M5 x 0.8	9.3	3.2		CHRM 0510	CHRM 0512	CHRM 0516	CHRM 0520	CHRM 0525	CHRM 0530	CHRM 0535	CHRM 0540	CHRM 0545	CHRM 0550	
	M6 x 1.0	10.2	3.5			CHRM 0612		CHRM 0620	CHRM 0625	CHRM 0630		CHRM 0640		CHRM 0650	
	M8 x 1.25	13.0	4.8			CHRM 0812		CHRM 0820		CHRM 0830		CHRM 0840		CHRM 0850	CHRM 0860



COUNTERSUNK • BRIGHT ZINC PLATED • TWINTHREAD WOODSCREWS BOX QTY												
LENGTH	Dk K		3/4" 1"		1 ¹/₄"	1 ¹ / ₂ "	2"	2 ¹/₂"	3"			
DIAMETER			19mm 25mm		32mm	38mm	50mm	63mm	75mm			
No. 6	7.0	3.5	CHCW06F	CHCW06G								
No. 8	8.3	4.6	CHCW08F	CHCW08G	снсw08н	CHCW08I	CHCW08J					
No. 10	9.3	5.0		CHCW10G	CHCW10H	CHCW10I	CHCW10J					
No. 12	11.0	5.4				CHCW12I	CHCW12J	CHCW12K	CHCW12L			

MATERIAL AND COATING SPECIFICATION

	Material Specification				
Raw Material	Core Hardness	Case Hardness			
Steel C1018	300-400 HV	600 HV min			

Zinc is an electrodeposited lightweight plating that gives a sacrificial protection to underlying substrates (carbon steel).

This method lays a thin layer of zinc over the surface meaning the zinc plating would corrode in preference to the substrate and therefore protecting the covered steel product.

Salt Spray (hrs)							
Thickness and Passivation	White Rust	Red Rust					
3μ CR3+	24	72					

DID YOU KNOW ...

- Clutch Head drive system was probably the world's first
- vehicle registration plates



CLUTCH HEAD REMOVABLE TOOL* SOLD INDIVIDUAL										
SIZE DRIVER SIZE	No. 6	No. 8	No. 10	No. 14	МЗ	M4	M5	М6	M8	
RT41	RT41				RT41					
RT51		RT51	RT51			RT51	RT51			
RT61				RT61				RT61	RT61	



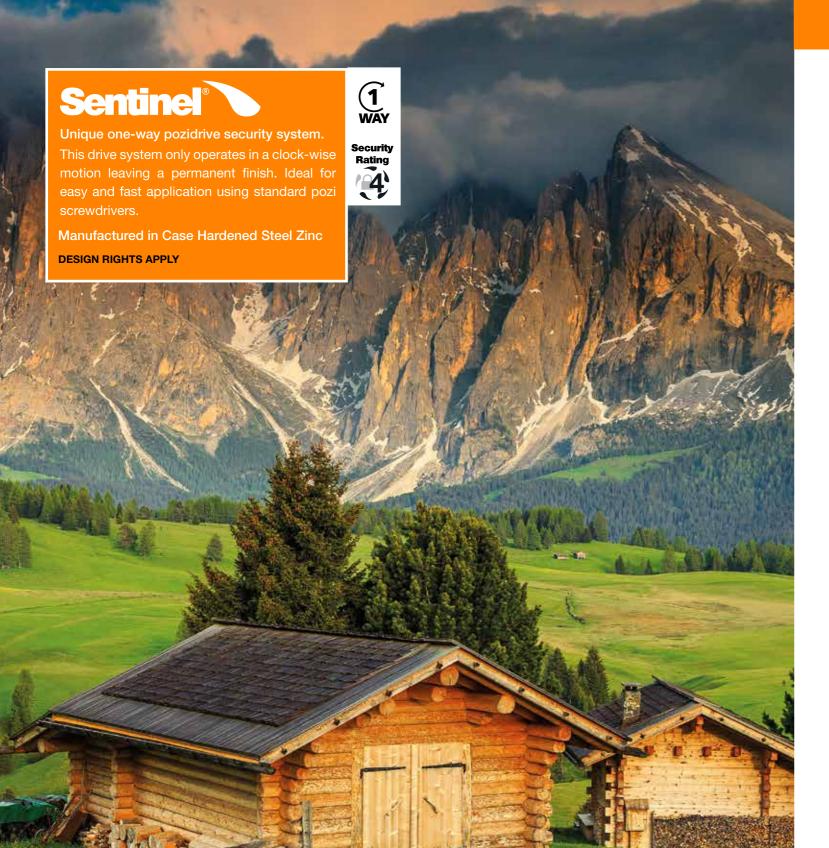


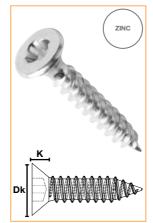


Installed using standard slotted drivers and bits









COUNTERSUNK ■ BRIGHT ZINC PLATED ■ TWINTHREAD WOODSCREWS BOX QTY 200												
	LENGTH	DI:	.,	3/4"	1"	1¹/₄"	11/2"	2"	2 ¹ / ₂ "	3"	DRIVER	
DIAME	TER	Dk	K	19mm	25mm	32mm	38mm	50mm	63mm	75mm	SIZE	
No. 6	3.5mm	6.8	2.5	STCW06F	STCW06G						PZ2	
No. 8	4.2mm	8.4	2.8	STCW08F	STCW08G	STCW08H	STCW08I	STCW08J			PZ2	
No. 10	4.8mm	9.8	3.5		STCW10G	STCW10H	STCW10I	STCW10J	STCW10K		PZ2	
No. 12	5.5mm	11.7	4.2				STCW12I	STCW12J	STCW12K	STCW12L	PZ	

MATERIAL AND COATING SPECIFICATION

	Material Specification	
Raw Material	Core Hardness	Case Hardness
Steel C1018	300-400 HV	600 HV min

Zinc is an electrodeposited lightweight plating that gives a sacrificial protection to underlying substrates (carbon steel).

This method lays a thin layer of zinc over the surface meaning the zinc plating would corrode in preference to the substrate protecting the covered steel product.

Salt Spray (hrs)								
Thickness and Passivation	White Rust	Red Rust						
3μ CR3+	24	72						

DID YOU KNOW ...

- This pozidrive system is easier and more effective to use than the slotted Clutch Head drive
- Woodscrews as he had his first one stolen

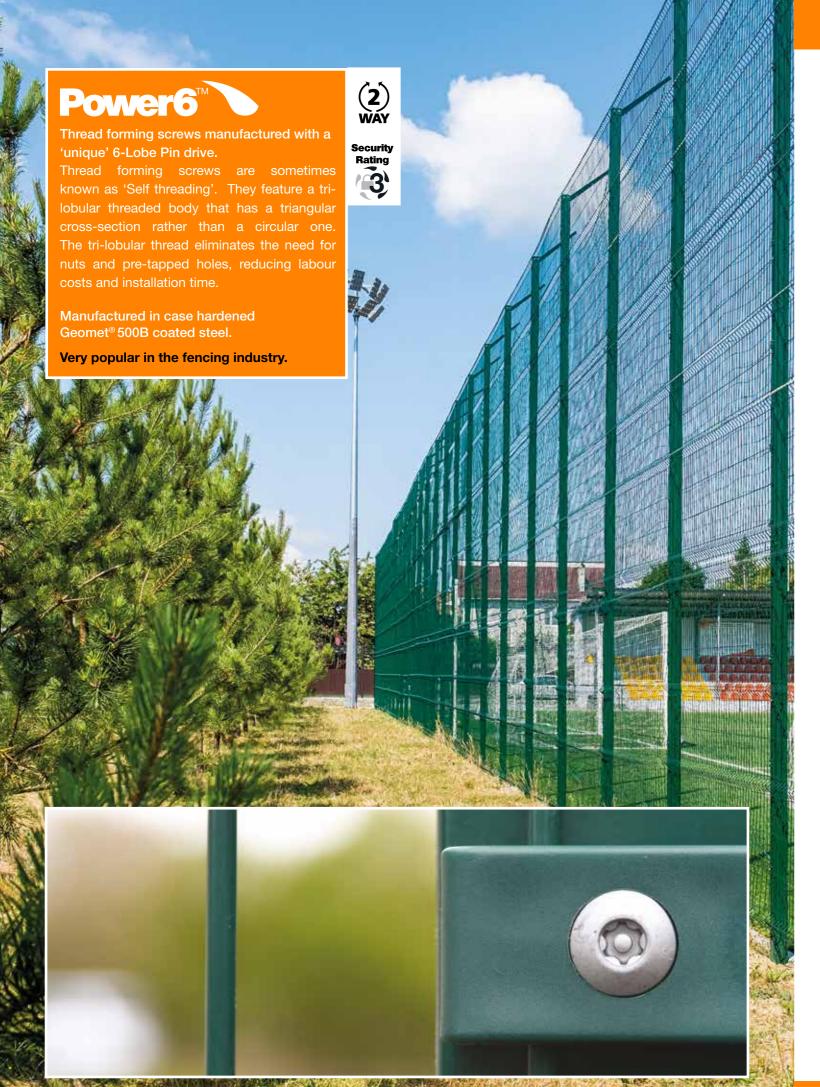


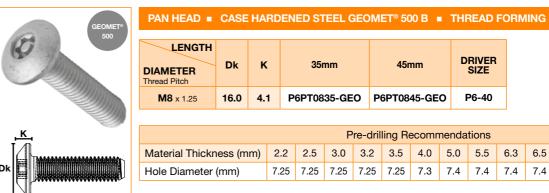
Installed using standard pozi drivers and bits





BOX QTY 100





LENGTH DIAMETER Thread Pitch	Dk	К	35mm	45mm	DRIVER SIZE	
M8 x 1.25	16.0	4.1	P6PT0835-GEO	P6PT0845-GEO	P6-40	

	Pre-drilling Recommendations															
	Material Thickness (mm)	2.2	2.5	3.0	3.2	3.5	4.0	5.0	5.5	6.3	6.5	7.0	7.5	10	12	15
	Hole Diameter (mm)	7.25	7.25	7.25	7.25	7.25	7.3	7.4	7.4	7.4	7.4	7.5	7.5	7.5	7.5	7.5



Fowero insert bit (23min)									
TO SUIT M8 Thread Forming Screws									
DRIVER SIZE	ine rineau i erining cereme								
P6-40	P6-40-B								

Unique security drive





SOLD INDIVIDUALLY

GEOMET® 500B - OVERVIEW

Material Specification								
Raw Material	Core Hardness	Case Hardness						
Steel 9/2 Boron	320-420 HV	600 HV min						

Geomet® 500 is formulated with an aqueous base and is composed of Zinc and Aluminium flakes in an inorganic binder. It is chromium free.

It gives protection to metalic surfaces with: barrier protection, galvanic action and passivation. Geomet® 500 was developed specifically with integral lubricant for coating fasteners, to assist in giving consistent tightening performance.

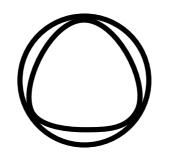
Salt Spi	ray (hre)
White Rust	Red Rust
240	1000



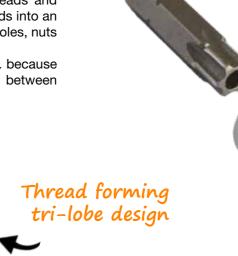
WHAT IS A THREAD FORMING SCREW?

Thread forming screws have the same basic thread pitch as a standard machine screws, with harder threads and different point geometry to create their own threads into an untapped hole. This eliminates the need tapped holes, nuts or locking features.

One of the big benefits is the self-locking effect... because they form their own threads, there are no gaps between male and female threads.









TRI-HEAD SCREWS \triangle



SOLD INDIVIDUALLY



Manufactured in A2 stainless steel.

Commonly used in street lighting.





TRI-HEAD • A2 STAINLESS STEEL • METRIC MACHINE SCREWS						
LENGTH DIAMETER Thread Pitch	20mm	30mm	40mm	50mm	DRIVER SIZE	
M8 x 1.25	TRIM0820	TRIM0830	TRIM0840	TRIM0850	TRI-8	

TRI-HEAD DIMENSIONS (mm)

TRI-8

Α	В	С	D
13.7	8.5	6.5	1.5



TO SUIT	TRI-HEAD KEY W	RENCH	
M8 Tri-Head Bolts DRIVER SIZE		M8 Tri-Head Bolts	

TRI-8K



commonly used in channel and reccessed applications







(2) WAY

Security Rating









Countersunk Self Tapper

Countersunk Machine Screw



Button Head Self Tapper



Button Head Machine Screw

bespoke, unique, made to order



SOLOK™ EXCLUSIVE ONE-OF-A-KIND SECURITY DRIVE



Solok™ security screws are manufactured to order with a unique exclusive drive specifically for you and your client. Level 5 security, Solok™ is designed to give 'maximum security'.

Unique like a fingerprint, there are over a billion possible Solok™ drive configurations. Solok™ fasteners cannot be removed without a perfectly engineered-to-match security driver tool.

You or your client own the exclusive key code, meaning nobody else can have access to your design giving you total control.

SOLOK™ Exclusive design fasteners













MINIMUM ORDER QTY



FROM 2,500 PCS*

LEAD TIMES







LEVEL 5

HEAD STYLES

Button





Pan

Cap

Raised Countersunk











THREAD STYLES

Machine Screw











Concrete

Grub Screw





High security areas such as:

- Works of Art

- Prison SecurityATM/Cash Machines
- Patent Protection



- * MOQ varies by screw diameter. Maximum MOQ = 2,500pcs



** Subject to availability of material, tooling etc.

SOLD INDIVIDUALLY - INC. CAP AND BASE



The Nogo™ is a 2-part enclosure offering the highest security for any nut or bolt

This patented product doesn't require any specialist tools; you simply hammer the cap into the base making access to the enclosed nut or bolt near impossible.





Manufactured in Case Hardened Steel Zinc PATENTED PRODUCT







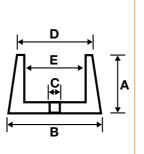
TYPE 1 ■ ZINC PLATED								
SIZE	M6	M8	M10					
STOCK	NG06T1	NG08T1	NG10T1					

TYPE 1: For bolts and screws



TYPE 2 ■ ZINC	PLATED	SOLD INDIVIDUALLY - INC. CAP AND BASE			
SIZE	M6	M8	M10	M12	
STOCK	NG06T2	NG08T2	NG10T2	NG12T2	

TYPE 2: For nuts and protruding studs



NOGO™ TECHNICAL INFO						
6175		MEASU	IREMENT	S (mm)		
SIZE	Α	В	С	D	E	
M6	13.0	22.0	6.4	20.0	15.0	
M8	14.0	28.4	8.4	26.0	20.0	
M10	18.0	31.8	10.4	30.0	25.3	
M12	20.0	35.8	12.4	32.0	26.5	

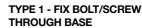
IDEAL FOR ...

High security areas such as:

- Window Grilles and Shutters
- Gates and Barriers
- Parking Meters
- Facades
- Heavy Duty Applications

INSTALLATION GUIDE







TYPE 1 - HAMMER HOME CAP FOR THE MOST SECURE FASTENING



M12

NG12T1

TYPE 2 - FIX STUD THROUGH **CUP AND FASTEN NUT**



TYPE 2 - HAMMER HOME CAP FOR THE MOST SECURE **FASTENING**

MATERIAL AND COATING SPECIFICATION

Material Specification			
Raw Material	Case Hardness		
Steel EN1A L	700-800 HV		

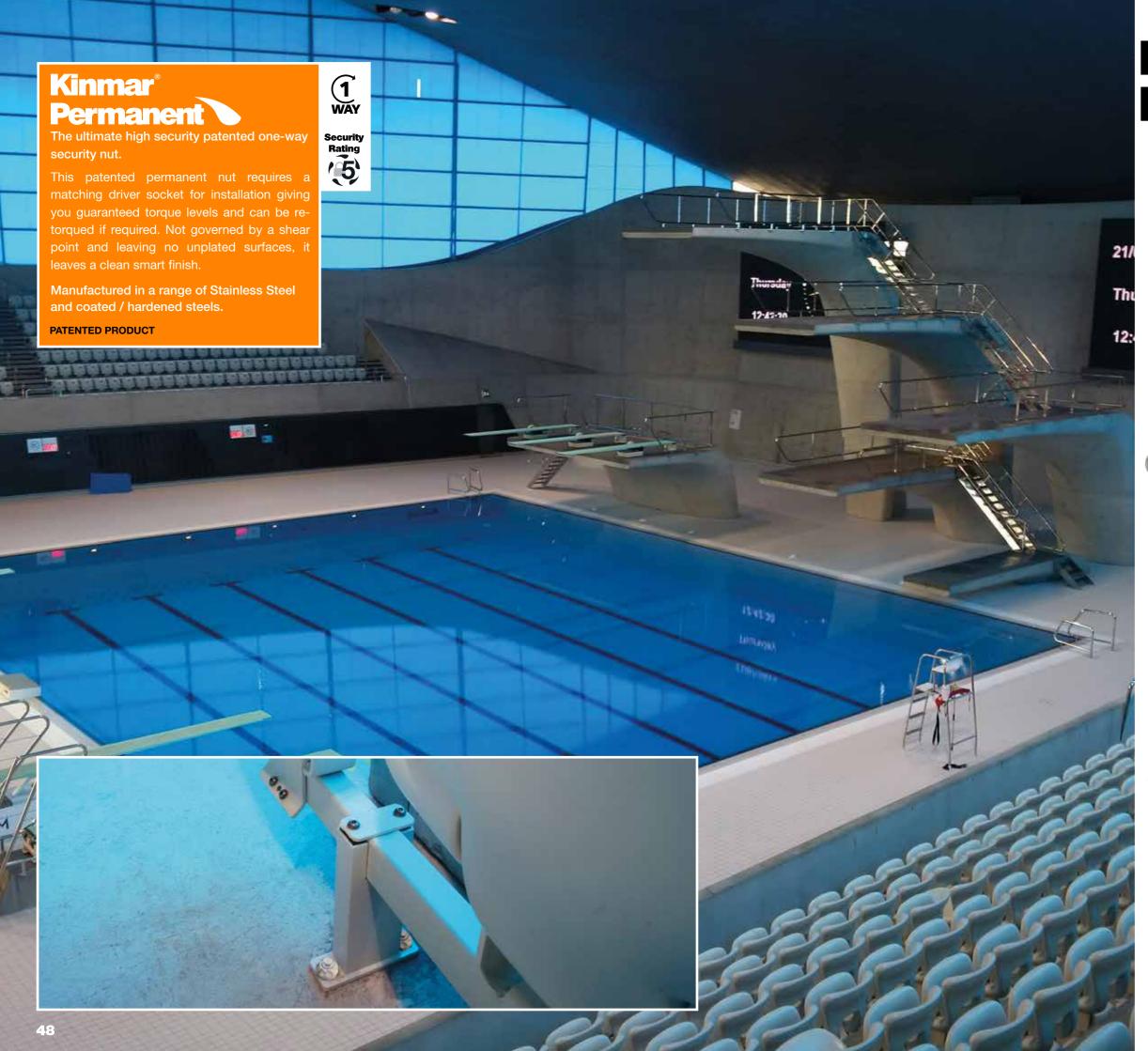
Zinc is an electrodeposited lightweight plating that gives a sacrificial protection to underlying substrates (carbon steel).

This method lays a thin layer of zinc over the surface meaning the zinc plating would corrode in preference to the substrate and therefore protecting the covered steel product.

Salt Spray (hrs)					
Thickness and Passivation	White Rust	Red Rust			
5μ Trivalent Clear	6	24			



The only security fastener to win **Sold Secure Silver Award**



Kinmar[®] Permanent



Case Hardened Steel
Zinc Plated
Kinmar® Permanent Nut



A2 Stainless Steel Kinmar® Permanent Nut



Case Hardened Steel Geomet® 500B Kinmar® Permanent Nut



Case Hardened Steel Geomet® 500B Kinmar® Permanent Bolt



Case Hardened Steel
Zinc Plated
Kinmar® Permanent Bolt









A2 STAINLESS STEEL ■ KINMAR® PERMANENT NUT								
SIZE	M5	M6	M8	M 10	M12			
A2 STAINLESS	KMPN05-S	KMPN06-S	KMPN08-S	KMPN10-S	KMPN12-S			
DRIVER SIZE	KM06P	KM06P	KM08P	KM10P	KM12P			



CASE HARDENED STEEL ■ BRIGHT ZINC PLATED ■ KINMAR® PERMANENT NUT	BOX QTY 100
------------------------------------------------------------------	-------------

SIZE	M5	М6	M8	M 10	M12
STEEL ZINC	KMPN05-Z	KMPN06-Z	KMPN08-Z	KMPN10-Z	KMPN12-Z
DRIVER SIZE	KM06P	KM06P	KM08P	KM10P	KM12P

Zinc is an electrodeposited lightweight plating that gives a sacrificial protection to underlying substrates (carbon steel).

This method lays a thin layer of zinc over the surface meaning the zinc plating would corrode in preference to the substrate and therefore protecting the covered steel product.

Salt Spray (hrs)				
Thickness and Passivation White Rust Red Rust				
8μ Trivalent Clear	6	48		



CASE HARDENED STEEL ■ GEOMET® 500B COATED ■ KINMAR® PERMANENT NUT

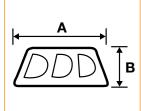
BOX QTY 100

SIZE	M8	M10	M12
STEEL GEOMET®	KMPN08-GEO	KMPN10-GEO	KMPN12-GEO
DRIVER SIZE	KM08P	KM10P	KM12P

Geomet® 500 is formulated with an aqueous base and is composed of Zinc and Aluminium flakes in an inorganic binder. It is chromium free.

It gives protection to metalic surfaces with: barrier protection, galvanic action and passivation. Geomet® 500 was developed specifically with integral lubricant for coating fasteners, to assist in giving consistent tightening performance.

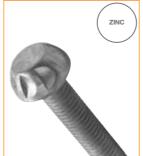
Salt Spray (hrs)		
White Rust	Red Rust	
240	1000	



KINMAR® PERMANENT DIMENSIONS (mm)

SIZE					
DIMENSIONS	M5	M6	M8	M10	M12
Α	12.1	12.1	16.1	20.1	24.2
В	5.6	5.6	7.3	9.2	10.6





CASE HARDENED STEEL ■ BRIGHT ZINC PLATED ■ KINMAR® PERMANENT BOLT

BOX QTY 100

LENGTH DIAMETER Thread Pitch	. 25mm	40mm	DRIVER SIZE
M8 x 1.25	KMPM0825-Z	KMPM0840-Z	KM08P

Zinc is an electrodeposited lightweight plating that gives a sacrificial protection to underlying substrates (carbon steel).

This method lays a thin layer of zinc over the surface meaning the zinc plating would corrode in preference to the substrate and therefore protecting the covered steel product.

Salt Spray (hrs)				
Thickness and Passivation	White Rust	Red Rust		
8μ Trivalent Clear	6	48		



CASE HARDENED STEEL GEOMET® 500B COATED KINMAR® PERMANENT BOLT

BOX QTY 100

LENGTH DIAMETER Thread Pitch	. 25mm	40mm	DRIVER SIZE
M8 x 1.25	KMPM0825-GEO	KMPM0840-GEO	KM08P

Geomet® 500 is formulated with an aqueous base and is composed of Zinc and Aluminium flakes in an inorganic binder. It is chromium free.

It gives protection to metalic surfaces with: barrier protection, galvanic action and passivation. Geomet® 500 was developed specifically with integral lubricant for coating fasteners, to assist in giving consistent tightening performance.

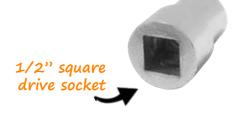
Salt Spray (hrs)		
White Rust	Red Rust	
240	1000	

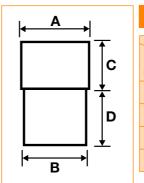


KINMAR® DRIVER SOCKET

SOLD INDIVIDUALLY

TO SUIT	M5	М6	M8	M10	M12
КМ06Р	KM06P	KM06P			
KM08P			KM08P		
KM10P				KM10P	
KM12P					KM12P





KINMAR® DRIVER SOCKET DIMENSIONS (mm)

DIMENSIONS DRIVER SIZE	A	В	С	D
KM06P	25.1	15.8	19.9	16.0
KM08P	25.1	20.1	16.1	19.9
KM10P	30.0	26.2	17.2	24.8
KM12P	30.0	30.0	42 Comi	

DID YOU KNOW...

- The Kinmar® Permanent Nut is one of the most versatile one-way security nuts on the
- The Kinmar® Permanent Nut is a superior product to the
- are robust heavy duty tools ensuring consistent results



Kinmar[®] Removable



Case Hardened Steel Zinc Plated Kinmar® Removable Nut



A2 Stainless Steel Kinmar® Removable Nut



Case Hardened Steel Geomet® 500B Kinmar® Removable Nut



Case Hardened Steel Geomet® 500B Kinmar® Removable Bolt



Case Hardened Steel Zinc Plated Kinmar® Removable Bolt







BOX QTY 100



A2 STAINLESS STEEL ■ KINMAR® REMOVABLE NUT BOX QTY 100							
SIZE	M5	M6	M8	M 10	M12		
A2 STAINLESS	KMRN05-S	KMRN06-S	KMRN08-S	KMRN10-S	KMRN12-S		
DRIVER SIZE	KM06R	KM06R	KM08R	KM10R	KM12R		



CASE HANDENED STEEL BOX Q11 100							
SIZE	M5	М6	M8	M10	M12		
BZP STEEL	KMRN05-Z	KMRN06-Z	KMRN08-Z	KMRN10-Z	KMRN12-Z		
DRIVER SIZE	KM06R	KM06R	KM08R	KM10R	KM12R		

Zinc is an electrodeposited lightweight plating that gives a sacrificial protection to underlying substrates (carbon steel).

This method lays a thin layer of zinc over the surface meaning the zinc plating would corrode in preference to the substrate and therefore protecting the covered steel product.

Salt Spray (hrs)					
Thickness and Passivation White Rust Red Rust					
8μ Trivalent Clear	6	48			

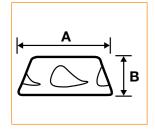


CASE HARDENED STEEL ■ GEOMET® 500B COATED ■ KINMAR® REMOVABLE NUT								
SIZE MATERIAL M6 M8 M10 M12								
GEOMET®	KMRN06-GEO	KMRN08-GEO	KMRN10-GEO	KMRN12-GEO				
DRIVER SIZE	KM06R	KM08R	KM10R	KM12R				

Geomet® 500 is formulated with an aqueous base and is composed of Zinc and Aluminium flakes in an inorganic binder. It is chromium free.

It gives protection to metalic surfaces with: barrier protection, galvanic action and passivation. Geomet® 500 was developed specifically with integral lubricant for coating fasteners, to assist in giving consistent tightening performance.

Salt Spray (hrs)			
White Rust Red Rust			
240	1000		



KINMAR® REMOVABLE DIMENSIONS (mm)								
SIZE M5 M6 M8 M10 M12								
Α	12.1	12.1	16.1	20.1	24.2			
В	5.8	5.8	7.3	9.2	10.6			





CASE HARDENED STEEL ■ BRIGHT ZINC PLATED ■ KINMAR® REMOVABLE BOLT								
LENGTH DIAMETER Thread Pitch	25mm	40mm	DRIVER SIZE					
M8 x 1.25	KMRM0825-Z	KMRM0840-Z	KM08R					

Zinc is an electrodeposited lightweight plating that gives a sacrificial protection to underlying substrates (carbon steel).

This method lays a thin layer of zinc over the surface meaning the zinc plating would corrode in preference to the substrate and therefore protecting the covered steel product.

Salt Spray (hrs)					
Thickness and Passivation White Rust Red Rust					
8µ Trivalent Clear	6	48			



CASE HARDENED STEEL •	GEOMET® 500B COATED ■ KINMAR® REMOVABLE BOLT	BOX QTY 10

LENGTH DIAMETER Thread Pitch	25mm	40mm	DRIVER SIZE
M8 x 1.25	KMRM0825-GEO	KMRM0840-GEO	KM08R

Geomet® 500 is formulated with an aqueous base and is composed of Zinc and Aluminium flakes in an inorganic binder. It is chromium free.

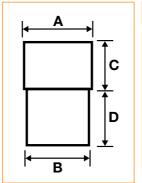
It gives protection to metalic surfaces with: barrier protection, galvanic action and passivation. Geomet® 500 was developed specifically with integral lubricant for coating fasteners, to assist in giving consistent tightening performance.

Salt Spray (hrs)			
White Rust Red Rust			
240	1000		



KINMAR® DRIVER SOCKET								
TO SUIT	M 5	М6	M 8	M10	M12			
KM06R	KM06R	KM06R						
KM08R			KM08R					
KM10R				KM10R				
KM12R					KM12R			





KINMAR® DRIVER SOCKET DIMENSIONS (mm)						
DIMENSIONS DRIVER SIZE	Α	В	С	D		
KM06R	25.1	15.8	19.9	16.0		
KM08R	25.1	20.1	16.1	19.9		
KM10R	30.0	26.2	17.2	24.8		
KM12R	30.0	30.0	42.0 Combined			



M12

AR12-Z

BOX QTY 100

M16

AR16-Z

A simple conical collar which renders a standard hexagon nut or bolt tamper resistant.

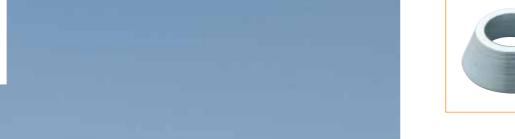
The Armour Ring™ can be applied to any British or DIN standard hexagon nuts or bolts using a standard hammer or Armour Ring™ installation tool. It leaves a smooth clean finish which is often favoured by Health & Safety executives and isn't governed by a torque level like some one-way fasteners.

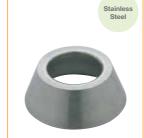
Manufactured in stainless steel and hardended steel zinc

PATENTED PRODUCT









5	STAINLESS STEE	L = ARMOUR F	RING™				BOX QTY 100
	SIZE	М6	M8	M10	M12	M16	M20
	STOCK	AR06-S	AR08-S	AR10-S	AR12-S	AR16-S	AR20-S

AR08-Z

preference to the substrate and therefore protecting the covered steel product.

Salt Spray (hrs)

White Rust

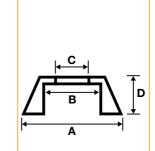
Zinc is an electrodeposited lightweight plating that gives a sacrificial protection to underlying

This method lays a thin layer of zinc over the surface meaning the zinc plating would corrode in

AR10-Z

Red Rust

48



ARMOUR RING™ DIMENSIONS (MM)											
SIZE	M 6	M 8	M10	M12	M16	M20					
Α	15.8	20.0	26.6	33.0	41.2	51.0					
В	10.9	14.2	18.6	20.8	26.7	33.5					
С	7.2	10.5	12.0	13.5	17.3	20.0					
D	6.8	7.7	9.8	12.3	16.0	19.0					

BRIGHT ZINC PLATED ■ ARMOUR RING™

AR06-Z

SIZE

STOCK

substrates (carbon steel).

Thickness and Passivation

10µ Trivalent Clear

DID YOU KNOW...

- effective way of securing an existing fastener
- Armour Ring[™] is specified by Health and Safety Executives edges on a bolt head
- Has been Home Office approved

INSTALLATION GUIDE







Shear Nuts











Hot Dipped Galvanised



Galvanised Saddle Bolt







A2 STAI	A2 STAINLESS STEEL BOX QTY 100													
7.2.017.11	DOX QTT 100													
SI	ZE	M4	M5	M6	M8	M10	M12	M16	M20					
STO	ск	SHN04-S	SHN05-S	SHN06-S	SHN08-S	SHN10-S	SHN12-S	SHN16-S	SHN20-S					
SHEAR TORQUE	lb/ft	3.6-6.6	5-8.8	5-10	10-15	23-28	38-44	54-60	72-82					
	nm	5-9	7-12	7-14	14-28	40-56	55-70	74-90	100-136					



A4 STAINLESS STEEL BOX QTY 100												
SI	ZE	M6	M8	M10	M12	M16						
STC	СК	SHN06-A4	SHN08-A4	SHN10-A4	SHN12-A4	SHN16-A4						
SHEAR	lb/ft	5-10	10-15	23-28	38-44	54-60						
TORQUE	nm	7-14	14-28	40-56	55-70	74-90						



BRIGHT	BRIGHT ZINC PLATED BOX QTY 100											
SIZ	E M6		M8 M10		M12	M16	M20	M24				
STO	СК	SHN06-Z	SHN08-Z	SHN10-Z	SHN12-Z	SHN16-Z	SHN20-Z	SHN24-Z				
SHEAR	lb/ft	5-9	10-15	23-28	38-44	54-60	72-82	265-310				
TORQUE	nm	7-14	14-28	34-48	45-62	74-90	100-140	360-420				

Zinc is an electrodeposited lightweight plating that gives a sacrificial protection to underlying substrates (carbon steel).

This method lays a thin layer of zinc over the surface meaning the zinc plating would corrode in preference to the substrate and therefore protecting the covered steel product.

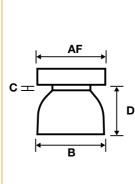
Salt Spray (hrs)									
Thickness and Passivation	White Rust	Red Rust							
5μ Trivalent Clear	6	48							



GALVAN	GALVANISED MILD STEEL BOX QTY 100												
SIZ	ZE	M8 M10		M12	M16	M20	M24						
STC	СК	SHN08-G	SHN10-G	SHN12-G	SHN16-G	SHN20-G	SHN24-G						
SHEAR	lb/ft	10-15	23-28	38-44	54-60	72-82	265-310						
TORQUE	nm	14-28	34-48	45-62	80-95	100-140	360-420						

Hot dip galvanizing is the process of coating iron or steel with a layer of zinc by immersing the metal in a bath of molten zinc. During the process, a metallurgically bonded coating is formed which protects the steel from harsh environments, whether they be external or internal.

	Specification							
Thickness	Outdoor Protection							
70 - 215µ	25-75 years is approx. variation depends on environment							



	FINISH	BR	IGHT ZII	NC PLAT	ED	A2/A	4 STAIN	LESS ST	ΓEEL	GALVANISED				
	DIMENSIONS	AF	В	С	D	AF	В	С	D	AF	В	С	D	
	M4	N/A	N/A	N/A	N/A	7.0	7.0	N/A	6.0	N/A	N/A	N/A	N/A	
	M5	N/A	N/A	N/A	N/A	10.0	10.0	N/A	6.0	N/A	N/A	N/A	N/A	
	M6	14.0	13.9	0.5	7.2	10.0	10.0	N/A	6.0	N/A	N/A	N/A	N/A	
	M8	16.0	15.8	0.5	7.6	13.0	13.0	N/A	7.0	17.0	16.8	N/A	7.2	
	M10	19.0	18.9	1.0	8.8	17.0	17.0	N/A	9.0	19.0	18.9	N/A	9.2	
	M12	22.0	21.9	1.0	9.9	19.0	19.0	N/A	10.0	22.0	21.9	N/A	9.2	
_	M16	24.0	23.8	1.5	11.5	24.0	24.0	N/A	14.0	24.0	23.8	N/A	11.5	
	M20	32.0	31.8	2.8	19.0	30.0	30.0	N/A	18.0	32.0	31.8	2.9	18.8	
	M24	36.0	35.5	3.5	24.0	N/A	N/A	N/A	N/A	36.0	35.8	3.3	24.0	













GALVANISED SADDLE BOLTS

■ Suitable for most types of palisade fencing.

LENGTH 40mm DIAMETER SB0840-G

 Commonly used with galvanised shear nuts (left) or Geomet® Kinmar® Permanent Nuts (see page 50).

for galvanised specs see shear nut page 60

BOX QTY 100



The Shear System is a high security permanent fastener.

shears off at a predetermined torque. Installed using standard hex socket or spanner. Once installed, the Shear Bolt leaves a plain tamper

Manufactured in A2 Stainless Steel







|--|

BUTTON HEAD A2 STAINLESS STEEL B0												вох	QTY 50
LENGTH DIAMETER Thread Pitch	A/F	Dk	К	16mm	20mm	25mm	30mm	40mm	50mm	60mm	80mm		EAR QUE nm
M6 x 1.0	10mm	9.5	3.5	SBBH 0616-S		SBBH 0625-S		SBBH 0640-S	SBBH 0650-S			5-9	7-14
M8 x 1.25	14mm	13.5	4.5	SBBH 0816-S	SBBH 0820-S	SBBH 0825-S	SBBH 0830-S	SBBH 0840-S		SBBH 0860-S	SBBH 0880-S	10-15	14-20
M10 x 1.5	17mm	16.5	5.5			SBBH 1025-S			SBBH 1050-S			23-28	31-38
M12 x 1.75	19mm	18.5	6.5			SBBH 1225-S				SBBH 1260-S		38-44	52-60

DID YOU KNOW . . .

skateboarders stealing the shopping trolley wheel bearings.
Being top quality bearings that fit most skateboard wheels these proved rather popular with the youths in town. 4 Shear Bolts





1. Insert Shear Bolt into application



2. Tighten using

standard socket



finish





Scroll

High security removable nut with a unique 'Scroll' drive.

The rounded design of this nut gives reduced sharp angles to provide grip for normal hand Patented Scroll™ design is interesting and pleasing to the eye.

Manufactured in 303 Stainless Steel

PATENTED PRODUCT







$\bigcap_{A} \overline{[}_A$

303 S31 STAINLE	303 S31 STAINLESS STEEL BOX QTY 50													
SIZE	М3	M4	M5	M6	M8	M10	M12	M16	M20	M24	M30			
CODE	SCN03	SCN04	SCN05	SCN06	SCN08	SCN10	SCN12	SCN16	SCN20	SCN24	SCN30			
DRIVER SIZE	SC034	SC034	SC05	SC06	SC08	SC10	SC12	SC16	SC20	SC24	SC30			
DIMENSION A	3.2	3.2	4.2	5.5	6.4	7.2	8.7	11.0	12.8	14.2	19.0			
DIMENSION B	7.9	7.9	9.5	12.7	15.7	19.0	22.2	28.5	34.9	38.0	44.0			



SCROLL™ BOLTS - AVAILABLE TO ORDER ONLY

- Scroll[™] Bolts manufactured to order.
- Scroll[™] Bolt heads have the same dimensions as the Scroll™ Nuts.
- Please contact us with the quantity, size and material you require.

DID YOU KNOW . . .

- The Scroll[™] range has the smallest at M3
- It also has the largest stocked size at a massive M30



SCROLL™ DRIVER TOOL

- Scroll[™] Driver tools are suitable for low to medium torque applications.
- If driver tool dimensions are important to your application please ring and check current stock as they vary between batches.



driver tool can be used with socket or spanner











Countersunk A2 6-Lobe Pin Sleeve Anchor



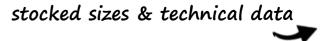
Button Head A2 6-Lobe Pin Sleeve Anchor



Kinmar® Removable Steel Zinc Plated Sleeve Anchor



Kinmar® Permanent Steel Zinc Plated Sleeve Anchor



BRIGHT ZINC PLATED ■ KINMAR® PERMANENT

BOX QTY 50



TECHNICAL	PART CODE	DRILL HOLE DIAMETER (mm)	MAXIMUM FIXTURE THICKNESS (mm)	MINIMUM HOLE DEPTH* (mm)	RECOMMENDED TIGHTENING TORQUE (nm)	SAFE STAT FOR 5.8 TI STUI TENSION	DRIVER SIZE	
M6 x 45mm	KMPSA0645	8	6	37	7	1.1	2.0	KM06P
M8 x 50mm	KMPSA0850	10	6	45	15	1.9	6.5	KM08P
M8 x 60mm	KMPSA0860	10	16	45	15	1.9	6.5	KM08P
M8 x 70mm	KMPSA0870	10	25	45	15	1.9	6.5	KM08P
M8 x 90mm	KMPSA0890	10	45	45	15	1.9	6.5	KM08P
M10 x 60mm	KMPSA1060	12	8	52	31	3.0	8.5	KM10P
M10 x 70mm	KMPSA1070	12	18	52	31	3.0	8.5	KM10P
M10 x 80mm	KMPSA1080	12	25	52	31	3.0	8.5	KM10P
M10 x 95mm	KMPSA1095	12	45	52	31	3.0	8.5	KM10P

^{*} Minimum hole depth is for maximum fixture thickness. For thinner fixtures increase the hole depth accordingly.



BRIGHT ZINC PLATED ■ KINMAR® REMOVABLE

BOX QTY 50



)	TECHNICAL	PART CODE	DRILL HOLE DIAMETER (mm)	MAXIMUM FIXTURE THICKNESS (mm)	MINIMUM HOLE DEPTH* (mm)	RECOMMENDED TIGHTENING TORQUE (nm)	SAFE STATIC LOAD FOR 5.8 THREADED STUD (kn) TENSION SHEAF		DRIVER SIZE
	M6 x 45mm	KMRSA0645	8	6	37	7	1.1	2.0	KM06R
	M8 x 50mm	KMRSA0850	10	6	45	15	1.9	6.5	KM08R
	M8 x 60mm	KMRSA0860	10	16	45	15	1.9	6.5	KM08R
	M8 x 70mm	KMRSA0870	10	25	45	15	1.9	6.5	KM08R
	M8 x 90mm	KMRSA0890	10	45	45	15	1.9	6.5	KM08R
	M10 x 60mm	KMRSA1060	12	8	52	31	3.0	8.5	KM10R
	M10 x 70mm	KMRSA1070	12	18	52	31	3.0	8.5	KM10R
	M10 x 80mm	KMRSA1080	12	25	52	31	3.0	8.5	KM10R
	M10 x 95mm	KMRSA1095	12	45	52	31	3.0	8.5	KM10R

^{*} Minimum hole depth is for maximum fixture thickness. For thinner fixtures increase the hole depth accordingly.



COUNTERSUNK ■ A2 STAINLESS STEEL ■ 6-LOBE PIN

TECHNICAL	PART CODE	DRILL HOLE DIAMETER (mm)	MAXIMUM FIXTURE THICK- NESS (mm)	MINIMUM HOLE DEPTH* (mm)	RECOMMENDED TIGHTENING TORQUE (nm)	SAFE STATIC LOADS (kn) TENSION SHEAR		DRIVER SIZE
M6 x 50mm	RTCSA0650	8	10	37	7	1.2	2.3	T30
M8 x 55mm	RTCSA0855	10	10	45	15	2.2	7.5	T40
M8 x 80mm	RTCSA0880	10	25	45	15	2.2	7.5	T40
M10 x 60mm	RTCSA1060	12	10	52	31	3.5	9.6	T45
M10 x 80mm	RTCSA1080	12	25	52	31	3.5	9.6	T45

^{*} Minimum hole depth is for maximum fixture thickness. For thinner fixtures increase the hole depth accordingly.



BUTTON HEAD ■ A2 STAINLESS STEEL ■ 6-LOBE PIN

BOX QTY 50

BOX QTY 50

TECHNICAL	PART CODE	DRILL HOLE DIAMETER (mm)	MAXIMUM FIXTURE THICK- NESS (mm)	MINIMUM HOLE DEPTH* (mm)	RECOMMENDED TIGHTENING TORQUE (nm)	SAFE STATIC LOADS (kn) TENSION SHEAR		DRIVER SIZE
M6 x 45mm	RTBSA0645	8	10	37	7	1.2	2.3	T30
M8 x 55mm	RTBSA0855	10	10	45	15	2.2	7.5	T40
M8 x 75mm	RTBSA0875	10	25	45	15	2.2	7.5	T40
M10 x 65mm	RTBSA1065	12	10	52	2 31		9.6	T45
M10 x 80mm	RTBSA1080	12	25	52	31	3.5	9.6	T45

^{*} Minimum hole depth is for maximum fixture thickness. For thinner fixtures increase the hole depth accordingly.

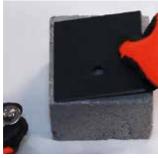


HOW TO INSTALL SLEEVE ANCHORS (BOTH TYPES)

A. Pre-drill base material



B. Take fixture and place over hole



C. Position fixture, tighten bolt D. Secure removable fixing





Tighten the Anchor to expand the sleeve within the hole, locking the anchor into the base material of concrete, brick, or block materials.





IDEAL FOR ...

Saving valuable time and money when fixing to concrete,

- Smoking Shelters
- Signage



Bespoke Specials

Whether you want an additional process to existing stock items or fasteners to your drawing... we've got the solution for you.

1. Common Thread Types

- Self Tapping Screws
 - AB Type, B Type etc...
- Machine Screws
 - Metric, Imperial, British Standard etc...
- Woodscrews
 - Twinthread, Hi-Lo Thread etc...
- Self Drilling Screws
- Thread Forming Screws
 - Tri-lobular, Plastic Forming etc...
- Concrete Screws
- Dog-Point Screws
- Grub/Socket Screws

2. Common Materials

- A2/A4 Stainless Steels
- Carbon Steel
- Aluminium
- Brass
- Titanium

3. Common Platings/Coatings/Finishes

- Polished / Brushed etc...
- Chrome / Copper / Brass / Nickel etc...
- Geomet® / Delta Protekt® etc...
- Painted Heads (we'll match any RAL code)
- Thread Patching / Thread Locking
- Nylon, micro-encapsulation etc...
- Thread Lubrication

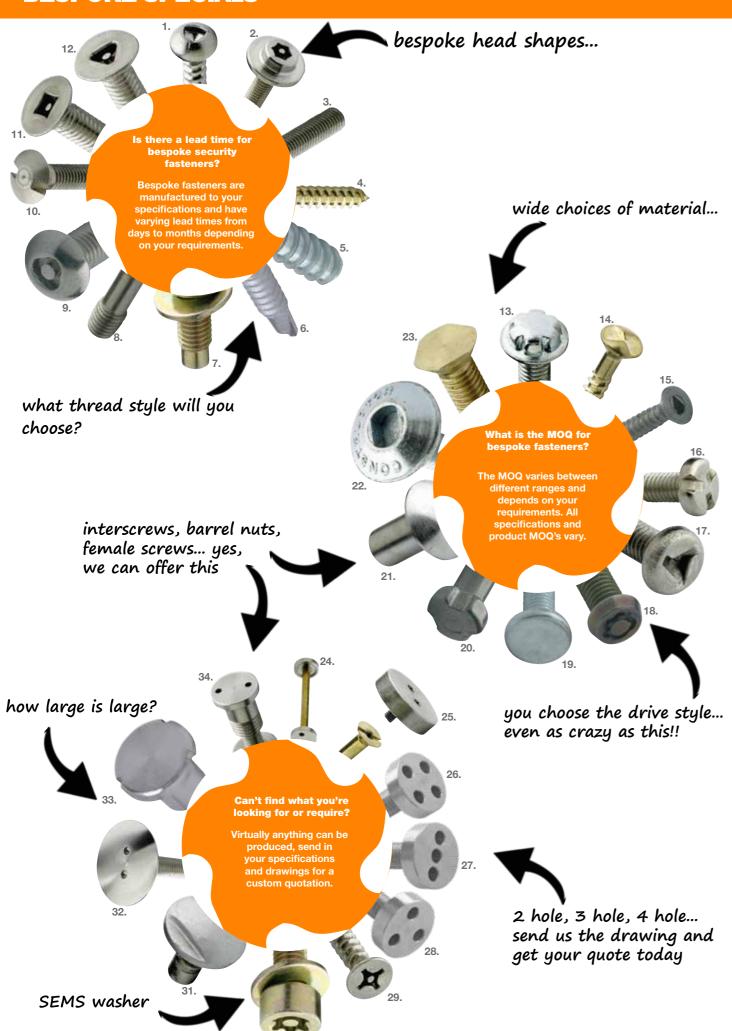
4. You Design it... we make it

Send Team Orange your specifications and drawings.

Lead times / Minimum order quanities will vary

get inspired by previous bespoke Hafren made products BESPOKE SPECIALS

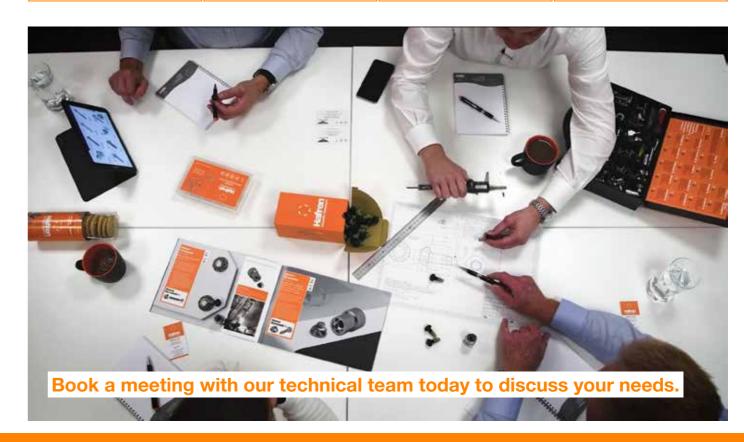
BESPOKE SPECIALS





FOR A QUOTATION, PLEASE CONTACT US WITH ANSWERS TO THE BELOW...

HOW MANY	WHAT SIZE	WHAT MATERIAL	WHEN
ŪŢΛ			
How many do you require? The minimum order quantity will vary depending on Size Material Drive Finishing	You specify the product size and dimensions that you require for your application.	You specifiy the material, coating, finishing that the product requires for your application. Consider the environment and other external factors.	How soon do you require the parts? Lead times vary between different bespoke products from days to months.



DRILLING GUIDE FOR AB SELF TAPPING SCREWS (mm)

SCREW	MATERIAL THICKNESS										
GAUGE	.45	.7	.9	1.2	1.6	2.0	2.6	3.2	4.7	6.3	10.0
4	2.00		2.30		2.40	2.60					
6	2.30		2.80		2.90	3.10	3.20				
8		2.90	3.10	3.20	3.40		3.70	3.80			
10		3.40		3.60	3.80		4.10	4.30	4.50		
12		4.10		4.30	4.50		4.80	4.90	5.10		
14				4.80	5.20	5.40		5.70	5.90	6.00	6.00



CONSIDER THE FOLLOWING POINTS WHEN SPECIFYING AND USING SECURITY FASTENERS



 Placing fasteners in tight corners makes access for impulse tampering more difficult. Mixing of driver types makes it harder for intrusion





Placing fasteners in a recess further increases the level of security.

CAN'T FIND THE SIZE OF SECURITY FASTENERS YOU NEED?

1. Use a length of studding with security nuts. (As shown with Kinmar[®] Removable Nuts)



2. Use a standard Hex head fastener with (a) Armour Ring^{TM} or (b) Nogo^{TM}





Grow your sales by implementing the Hafren sales & marketing programme...

DIGITAL RESOURCES



Hafren Fasteners
Website
hafrenfasteners.com



Image Download Pack



Hafren YouTube Channel



Hafren Newsletter

POS (POINT OF SALE) SUPPORT



Trade Counter Mats



Posters



Door Stickers



Security Fastener Handbook



Hafren Orange Demonstration Kit™

SALES SUPPORT



Sales Training



Face to Face / Online Meetings

Outstanding Customer Support...

Remember we offer support with;

- ☑ Joint visits
- ☑ Same-day Despatch

☑ Samples

- ☑ Advice & Design
- ☑ Technical Support
- ☑ Promotional Display Material





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